### Important notes

The 9000TS System described herein operates on a logic voltage of 24VDC and as standard +24VDC is used for the field contact supply voltage.

External power supplies using higher voltage ac/dc primary sources and optional high voltage field contact voltages may be present if this is the case please ensure the necessary precautions are taken

REVISION	DATED	DESCRIPTION	AUTHOR	APPROVED
4	03-11-01	Updated from P9000	PC	TM
5	02-06-02	Minor corrections	PC	TM
6	10-12-02	Minor corrections	PC	TM
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8	15-11-06	Rack & Signal Supply Revised	PC	TM
9	15-10-07	Port 2 and 3 details added	Al	TM
10	16-01-08	Added Linked Index	PC	DF
11	11-04-08	Status LED's Clarified	PC	DF

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2 ————

# **TABLE OF CONTENTS**

SECTION 2 - SYSTEM DESCRIPTION AND	) FEATURES8
GENERAL	
UNIVERSAL CARD SLOTS	
Polarisation Keys	
System Connections	
CUSTOMER CONNECTIONS	
FULLY FIELD CONFIGURABLE	
PRINT OUTS	
FIRST-UP ALARMS	10
System Relays	
TIME DELAYS	
AUTO SHELVE	
SLEEP MODE	
SECTION 3 – MECHANICAL DETAILS	11
Logic Rack	
MOUNTING	
EARTHING	
PLUG-IN CARDS	
LAMP/LED DISPLAYS	
MULTIPLE RACKS SYSTEMS	
CHASSIS INTERCONNECTING RIBBON DETAILS	
SECTION 4 – OPERATING INSTRUCTION	S13
Pre-checks	1:
STATUS LED	
Power ON	
SECTION 5 – TECHNICAL SPECIFICATIO	
LOGIC SUPPLY	
SUPPLY CURRENT	14
GOLFET GUNNENT	
INDIVIDUAL REPEAT RELAYS	
INDIVIDUAL REPEAT RELAYS	
INDIVIDUAL REPEAT RELAYSCOMMON RELAYS	
INDIVIDUAL REPEAT RELAYS COMMON RELAYS FUSE RATINGS	
INDIVIDUAL REPEAT RELAYS  COMMON RELAYS  FUSE RATINGS  EMC COMPLIANCE	
INDIVIDUAL REPEAT RELAYS  COMMON RELAYS  FUSE RATINGS  EMC COMPLIANCE  CONDUCTED RFI IMMUNITY	14 
INDIVIDUAL REPEAT RELAYS  COMMON RELAYS  FUSE RATINGS  EMC COMPLIANCE  CONDUCTED RFI IMMUNITY  RADIATED EMISSIONS	14 
INDIVIDUAL REPEAT RELAYS  COMMON RELAYS  FUSE RATINGS  EMC COMPLIANCE  CONDUCTED RFI IMMUNITY  RADIATED EMISSIONS  CONDUCTED EMISSIONS  RADIATED POWER FREQUENCY MAGNETIC FIELD	14
INDIVIDUAL REPEAT RELAYS COMMON RELAYS FUSE RATINGS EMC COMPLIANCE CONDUCTED RFI IMMUNITY RADIATED EMISSIONS CONDUCTED EMISSIONS RADIATED POWER FREQUENCY MAGNETIC FIELD ESD EFFECTS	14 14 15 15 15 15 15 15 15 15 15 15 15 15 15
INDIVIDUAL REPEAT RELAYS COMMON RELAYS	14 14 15 15 15 15 15 15 15 15 15 15 15 15 15
INDIVIDUAL REPEAT RELAYS  COMMON RELAYS	12 14 15 15 15 15 15 15 15 15 15 15 15 15 15
INDIVIDUAL REPEAT RELAYS  COMMON RELAYS  FUSE RATINGS  EMC COMPLIANCE  CONDUCTED RFI IMMUNITY  RADIATED EMISSIONS  CONDUCTED EMISSIONS  RADIATED POWER FREQUENCY MAGNETIC FIELD  ESD EFFECTS  DIELECTRIC WITHSTAND  SURGE WITHSTAND — OSCILLATORY  ELECTRICAL FAST TRANSIENT/BURST IMMUNITY	14 14 15 15 15 15 15 15 15 15 15 15 15 15 15
INDIVIDUAL REPEAT RELAYS  COMMON RELAYS  FUSE RATINGS  EMC COMPLIANCE  CONDUCTED RFI IMMUNITY  RADIATED EMISSIONS  CONDUCTED EMISSIONS  RADIATED POWER FREQUENCY MAGNETIC FIELD  ESD EFFECTS  DIELECTRIC WITHSTAND  SURGE WITHSTAND — OSCILLATORY  ELECTRICAL FAST TRANSIENT/BURST IMMUNITY  SURGE IMMUNITY	14 14 15 15 15 15 15 15 15 15 15 15 15 15 15
INDIVIDUAL REPEAT RELAYS  COMMON RELAYS  FUSE RATINGS  EMC COMPLIANCE  CONDUCTED RFI IMMUNITY  RADIATED EMISSIONS  CONDUCTED EMISSIONS  RADIATED POWER FREQUENCY MAGNETIC FIELD  ESD EFFECTS  DIELECTRIC WITHSTAND  SURGE WITHSTAND — OSCILLATORY  ELECTRICAL FAST TRANSIENT/BURST IMMUNITY  SURGE IMMUNITY  ENVIRONMENT	14
INDIVIDUAL REPEAT RELAYS  COMMON RELAYS  FUSE RATINGS  EMC COMPLIANCE  CONDUCTED RFI IMMUNITY  RADIATED EMISSIONS  CONDUCTED EMISSIONS  RADIATED POWER FREQUENCY MAGNETIC FIELD  ESD EFFECTS  DIELECTRIC WITHSTAND  SURGE WITHSTAND — OSCILLATORY  ELECTRICAL FAST TRANSIENT/BURST IMMUNITY  SURGE IMMUNITY	14
INDIVIDUAL REPEAT RELAYS  COMMON RELAYS	14 14 15 15 16 16 16 16 16 16 16 16 16 16 16 16 16
INDIVIDUAL REPEAT RELAYS COMMON RELAYS	14
INDIVIDUAL REPEAT RELAYS COMMON RELAYS	12 14 15 18 18 18 18 18 18 18 18 18 18 18 18 18
INDIVIDUAL REPEAT RELAYS  COMMON RELAYS	12

ISA A-4-5-6 – Status	
ISA M – MANUAL RESET – LOCK IN	
ISA R – RINGBACK	23
ISA F1A-1 – AUTOMATIC RESET FIRST UP	
ISA F2M-1 – MANUAL RESET FIRST UP	
ISA F3A – AUTOMATIC RESET FIRST UP	27
SECTION 7 – P725TS-X INTERFACE CARD	29
INTERFACE CARD FEATURES	
DIAGNOSTIC LED'S	
SERIAL PORTS	
GENERATING REPORTS	
BUFFERS	
SORT DELAY PERIOD	
SYSTEM RELAY OUTPUTS	
AUDIBLE ALARM RELAYS	
GROUP RELAYS	
GROUP RELAYS WITH REFLASH	
DIAGNOSTIC RELAY OUTPUTS	-
WATCHDOG RELAY	
TIME SYNCHRONISATIONTIME SYNCHRONISATION JUMPER SETTING	
INTERFACE CARD RELAY OUTPUTS.	
SYSTEM RELAY SETTINGS:	
SETTING RELAY CONTACT STATES	
HORN RELAY:- RL1	
HORN RELAY:- RL2	
GROUP RELAYS RL3 & RL4:-	
RELAYS RL5 - RL8:	
REFLASH COMMON ALARM RELAYS	
Power Failure Monitoring:- PF	
PRINTER FAILURE ALARM	
TIME SYNC. FAILURE	
BUFFER OVERLOAD ALARM	
WATCHDOG RELAY:- WD	39
SECTION 8 – INPUTS AND OUTPUTS	40
OPTICALLY COUPLED INPUTS	40
DIGITAL INPUTS	
LOCK IN	
LAMP/LED OUTPUTS	
REPEAT RELAY OPTION	
DUAL HORN RELAY	
GROUP RELAYS	
REFLASH FACILITY	
WATCHDOG RELAY	
RS485 COMMUNICATION OPTION	
RS232 PRINTER PORT	
RS232 PROGRAMMING PORT	
CONTROL INPUTS	
GROUP INHIBITS	
SECTION 9 – P925TS-1 INPUT CARD	
SIGNAL INPUT VOLTAGE SELECTION	
OPTIONAL HIGH VOLTAGE INPUTS	
POWER ON / STATUS LED	11

0

0-

ALARM STATUS LED'S	
INPUT CARD FACE PLATE & WIRING	
SECTION 10 – P925TS-O OUTPUT CARD	47
LAMP PROTECTION	
OUTPUT DRIVE TYPE	
CARD ADDRESS SETTINGS	
POWER ON / STATUS LEDLAMP / LED OUTPUT STATUS LED.	
	_
SECTION 11 – P925TS-R RELAY CARD	49
P925TS-R RELAY CARD	
COIL STATE	
CONTACT STATE	
OPERATING MODEINPUT FOLLOWER	
LOGIC FOLLOWER	
STATUS LED	
RELAY ALARM STATUS LED'S	
SECTION 12 – LOGIC AND SIGNAL POWER OPTIONS	51
STANDARD SYSTEMS USING 24VDC LOGIC AND SIGNAL POWER	
LOGIC SUPPLY	_
SIGNAL SUPPLY	
OPTIONAL ISOLATED 24VDC SIGNAL INPUT POWER	
LOGIC SUPPLY	52
SIGNAL SUPPLY	
OPTIONAL 125VAC/DC HIGH VOLTAGE SIGNAL INPUTS	
LOGIC SUPPLYSIGNAL SUPPLY	
OPTIONAL 48 OR 250VAC/DC HIGH VOLTAGE SIGNAL INPUTS	
LOGIC SUPPLY	
SIGNAL SUPPLY	
SECTION 13 – CARD ADDRESS SETTINGS	55
P925TS-I INPUT / P925TS-O OR P925TS-R OUTPUT CARD TYPICAL ADDRESSES SETTINGS	56
SECTION 14 – END OF LINE LOAD	
	_
SECTION 15 – INTER CARD COMMUNICATIONS	58
Universal Card Slots	58
P9000TS LOCAL RTK COMMUNICATION SWITCH LOCATION AND SETTING	
UPPER RACK SWITCH SETTINGSLOWER RACK SWITCH SETTINGS	
SECTION 16 – EXAMPLES OF 9000TS SYSTEMS	
P9000TS SOE ONLY CARD LAYOUT	
9000TS SOE AND ANNUNCIATOR CARD LAYOUT	
9000TS SOE Annunciator and Repeat Relay Layout Card	
SECTION 17 – 9000TS EVENT TYPE KEY	
P925TS-I INPUT CARD EVENT TYPE KEY	
P925TS-0 OUTPUT CARD EVENT TYPE KEY	
P925TS-R RELAY CARD EVENT TYPE KEY	67

9000TS System Internal Event Type Key	67
SECTION 18 – PORT 1 SERIAL COMMUNICATIONS	69
SECTION 19 – PORT 2 SERIAL COMMUNICATION	72
SECTION 20 – PORT 3 SERIAL COMMUNICATION	74
SECTION 21 – SPARE PARTS LIST	75
SECTION 22 – SERVICING	76
SECTION 23 – CONTACT	78
PROCEDURES FOR FACTORY REPAIR AND RETURN WARRANTY	78
ADVANCE REPLACEMENT TRACKING NO RMA****	79

0

6 -

0-

### SECTION 1 - INTRODUCTION

The 9000TS system is modular in design and can be used to display alarms for immediate action and / or to record and print alarms for later analysis.

Typical systems comprise:-

- Stand alone Sequential Event Recorder providing time stamping of events to a 1mS resolution.
- Sequential Event Recorder with Combined Alarm Annunciation features and Remote Displays
- Sequential Event Recorder with Combined Alarm Annunciation features, Remote Displays and Signal Duplicating Relays.
- Stand alone Remote Logic Annunciator systems
- Optional Alarm Management Software (AMS)

9000TS Systems are fully programmable using RTK's windows based software utility which is provided free of charge.

A programming port, RS232, is provided on the front of the Interface Card for connection to a suitable PC / Laptop and no special programming language skills are required as the user can simply enable or disable pre-defined features on a per channel basis and the revisions can be down loaded to the system via the Interface Card. Configuration data is stored in EEPROM on the individual cards without the need for battery back-up.

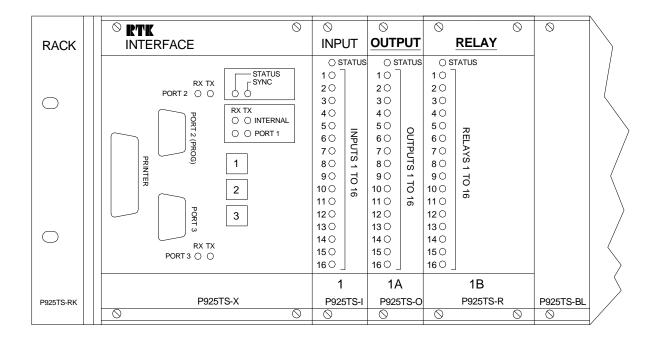
9000TS Systems are constructed using a combination of the following key parts

MODEL NUMBER	FUNCTION
P925TS-RK	19" Rack Chassis (Base Unit)
P925TS-RK-ETN	19" Rack Chassis (Expansion Unit)
P925TS-X	Interface Card
P925TS-I	16 channel Input Cards
P925TS-O	16 channel Output Cards
P925TS-R	16 channel Repeat Relay Cards
P925TS-BL	Blanking Plates (For unused positions)
P925TS-CABLE-1	Rack Interconnection Ribbon Cable 1 metre length (standard)

### SECTION 2 - SYSTEM DESCRIPTION AND FEATURES

#### General

9000TS Systems are constructed using industry standard 19" Racks with front access to the associated logic cards and rear access to custom terminals. All terminals are of the rising clamp type suitable for a maximum of 2.5mm sq. wire and each terminal block can be removed to aid installation. Terminal blocks are provided with locking screws for increased security during normal operation.



A P925TS-RK 19" 3U Base Rack with 13 card slots is supplied with each system and the following can be used as required.

- P925TS-X Interface Card
- P925TS-I Input Cards (16 channel)
- P925TS-O Output Cards (16 channel)
- P925TS-R Relay Cards (16 channel)
- P925TS-BL Blanking Plates to protect and cover unused positions
- P925TS-RK-ETN 19" 3U Expansion Racks with 14 card slots

Any combination of Input, Output or Relay Cards can be used to suit individual applications. Ribbon sockets are provided on the rear of each rack allowing all of the common system bus to be linked to expansion racks using factory supplied ribbon cables.

Each Rack is equipped with its own 24VDC Logic and Signal Supply Fuse for added protection and status LED's are provided per fuse.

8 ————

#### **Universal Card Slots**

All card slots within the racks are universal in application therefore Input, Output or Relay Cards can be inserted into any available slot. Cards are inserted from the front of the rack and once inserted automatically connect to the customer terminals located on the rear of the chassis. Locking screws are provided at the top and bottom of each card to ensure they are firmly seated at all times.

#### **Polarisation Keys**

For added security all cards and slots are supplied with polarisation keys to prevent accidental insertion into the incorrect position within the racks. The polarisation can be changed but care must be taken to ensure the associated field wiring is disconnected and re-wired before cards of a different type are inserted into slots previously occupied by different card types. For example high voltage inputs may have been used on a socket that it being upgraded for use with low voltage outputs.

### System Connections

In larger applications multiple racks can used to form larger systems and common bus connections between racks are linked via RTK supplied plug in ribbon cables. These connect to dedicated ribbon sockets located on the rear of each rack and are labelled ribbon IN and ribbon OUT. The standard ribbon is 1mtr in length but additional length cables can be supplied at time of order if required.

#### **Customer Connections**

Industry standard rising clamp terminal blocks, capable of accepting a maximum of 2.5mm<sup>2</sup> cable are provided on the rear of each rack for connection of logic power, signal power, signal inputs, lamp and relay outputs. Locking screws are provided at the top and bottom of each terminal block to allow them to be easily removed during installation, commissioning or fault finding.

### Fully Field Configurable

Each channel within the 9000TS System can be configured by the customer using the RTK supplied software utility and all programming information is stored in non-volatile memory on individual cards with a minimum of 20 years retention. Full details of the software and available features are provided via a separate manual.

#### **Print Outs**

A dot matrix printer can be directly connected to the P925TS-X Interface Card to dynamically print the alarms as they occur or the user can choose to disable the print function for later analysis. 3 tactile pushbuttons located on the face of the Interface Card allow the user to trigger predefined reports as detailed later in this manual.

### First-Up Alarms

When a group of alarms is initiated, it is often critical to know the first alarm to occur within the group as it allows the user to quickly identify the primary cause of failure. This should reduce downtime and allow the plant to be returned to the operational state in the shortest possible time. A printout of events to a 1mS resolution and or a First-Up alarm sequences can be used to identify the primary cause of failure.

### System Relays

Eight relays are provided within the P925TS-X Interface Card comprising two horn relays and six common relays, which can be software configured to provide common alarm group or failure alarm contacts for use with 3<sup>rd</sup> party devices.

#### Time Delays

Whilst some of the alarms in the system may require events to be captured to a 1ms resolution some of the alarms may not need to respond in the same manner. Input Cards are therefore provided with incremental time delays that allow the user to configure each channel to activate and / or de-activate after a pre-set time limit has elapsed. Each channel can be selected between 1 and 65,000ms

#### Auto Shelve

When high-speed events are being captured and stored in logs a faulty input contact to an alarm channel can quickly fill the associated event buffers. Each channel can be software configured to automatically shelve an alarm if the frequency of alarms exceeds the specified norm within a defined time period. Once the channel returns to set limits it will be automatically removed from auto shelve and will carry on responding in the normal way. When auto-shelve occurs the event is stored in memory and printed as required.

#### Sleep Mode

In applications where plant areas are not manned on a permanent basis – Sleep Mode – can be used to disable the output drives to Displays and Audibles. This feature is used to minimise drain on the primary power source, (typically batteries), and to prevent unnecessary noise pollution.

Sleep mode is a standard feature of the 9000TS System and it is important to note that whilst in this mode the logic continues to respond to alarms in the normal manner. The pushbutton functions are disabled during sleep mode to ensure that once this feature has been turned off the operator can use the associated pushbuttons to control the alarms in the normal way.

#### Logic Rack

The 9000TS System is mounted in industry standard 19" Racks manufactured to IEC297-3 (DIN1494 Pt5). On larger systems multiple racks are supplied and ribbon cables, which plug into dedicated sockets on the rear of each rack, are used to link common bus lines.

When mounting the rack care must be taken to ensure that there is sufficient room to withdraw the cards from the front of the rack and for cable access to the rows of 16 way terminals mounted on the rear of the rack. Customer inputs and outputs are capable of accepting cable up to a maximum of 2.5mm<sup>2</sup> and each terminal block can be removed for ease of wiring using the locking screws provided at either end of the block

#### Mounting

The 19" Rack should be mounted in a location that is free from excessive moisture, vibration, heat and dust with sufficient clearance at the front to withdraw all cards without obstruction and space at the rear to connect the associated field wiring. All spare positions in a rack are fitted with all of the necessary edge connectors and chassis blanking plates for ease of expansion at a later date. Additional Input, Output or Relay Cards can therefore be plugged in and connected with ease.

#### **Earthing**

To comply with the EMC requirements for electrostatic discharge IEC801-2 it is essential that each 19" Rack is suitably earthed. A dedicated earth point is supplied on the right hand side plate of each rack for this purpose.

#### Plug-in Cards

The first rack in any system is supplied with one P925TS-X Interface Card and thirteen vacant card slots, which can be used for a combination of :-

CARD TYPE	FUNCTION	SPACE REQUIRED
P925TS-1	16 Channel Input Card	One Card Slot
P925TS-O	16 Channel Output Card	One Card Slot
P925TS-R	16 Channel Repeat Relay Card	Two Card Slots
P925TS-BL	Blanking Plates	One Card Slot

Once the cards are plugged into the rack they automatically connect to the motherboard to link all of the control functions between cards and to provide connections to the Customer terminals mounted on the rear of the rack.

### Lamp / LED Displays

The 9000TS System is able to drive existing displays or RTK can supply the system with RTK manufactured display units as required.

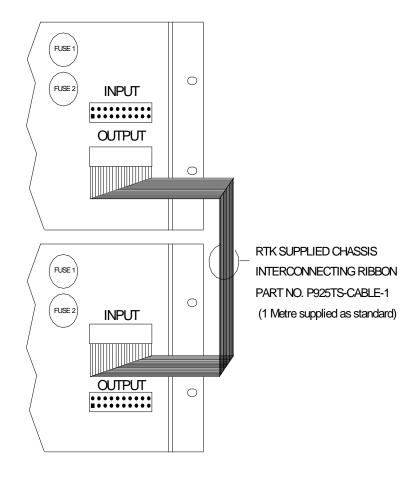
### Multiple Racks Systems

In larger SOE or combined SOE / Annunciator schemes multiple racks can be supplied as required.

These systems still only 1 x P925TS-X Interface Card for communication to the outside world and to being able to configure the associated cards.

The common signals required between racks are fully buffered and are connected using RTK supplied plug in ribbon cables which connect into dedicated sockets on the rear of the associated racks as typically shown below.

### Chassis Interconnecting Ribbon Details



12 ———

## SECTION 4 – OPERATING INSTRUCTIONS

#### Pre-checks

The system is supplied fully tested and, if requested, pre-configured to suit your application so detailed on site re-testing should not be necessary.

After connections have been completed the following pre-checks should be made before applying power.

- 1. Ensure the equipment is earthed using the specific earth stud on the right-hand side of the P925TS-RK Euro-rack.
- Check that the power supply is adequately rated and suitable for the primary supply available and that the output voltage is suitable for use with the 9000TS system.
- 3. The 9000TS System requires a 24VDC logic supply and the 24VDC signal supply is derived from this supply as standard. (Options exists for high voltage inputs fed via external power source as detailed within this manual)
- 4. Check that all cards are fully seated and the retaining screws have been tightened.
- 5. Check all alarm contacts are volt-free and correctly wired using the common voltage +24VDC available on terminal +VC for standard systems (Options exists for high voltage inputs fed via external power source as detailed within this manual)
- 6. Care should be taken with the output wiring to the display to ensure no shorts occur.
- 7. Please note a short in the output will not damage the equipment but could give extremely misleading results.

#### Status LED

Each card is supplied with a status LED which is used for fault and setup indication as follows:-

LED	STATUS
ON	Normal Operation
OFF	Faulty card or card not recognised in software

#### Power ON

After completing the above pre-checks, power can be supplied to the unit. The system will complete an initial self-test and will search for all of the installed cards. During this time the status LED on the associated input / output card will illuminate as soon as the system recognises the card and its settings.

## **SECTION 5 – TECHNICAL SPECIFICATION**

Logic Supply 24VDC ( 19 to 36VDC )

A range of power supplies are available to convert from

higher AC or DC primary supply voltages.

**Supply Current** @ 24VDC for all card types

MODEL NO	TYPE	CURRENT
P925TS-X	Interface Card	1A
P925TS-I	Input Card	100mA
P925TS-O	Output Card	100mA plus Lamp / LED load
P925TS-R	Relay Card	250mA
RTK LED	LED Cluster	20mA each
RTK 28V	Lamp	40mA each

### Individual Repeat Relays

VOLTAGE	RATING (RESISTIVE)
24VDC	2A
125VDC	0.5A

### Common Relays

VOLTAGE	RATING (RESISTIVE)
24VDC	2A
125VDC	0.5A

#### Fuse ratings

FUSE	RATINGS	PURPOSE
F1	5A/T	Protects the main 24VDC logic supply to each chassis
F2	1A/F	Protects the +24VDC signal supply from each chassis

Alarm Sequences Compliant to ISA Standard S18.1 – 1979 (R.1992)

Each channel can be configured to operate in accordance with the standard ISA sequences detailed in ISA-S18.1

1979.

**Terminals** Rising clamp type terminals complete with locking screws.

Maximum cable size 2.5 mm Square

14 ------

#### $\circ$

### **EMC Compliance**

### Radiated RFI Immunity

IEC 61000-4-3

### **Conducted RFI Immunity**

IEC 61000-4-6

#### Radiated Emissions

IEC 61000-6-3

#### **Conducted Emissions**

IEC 61000-6-3

### Radiated Power Frequency Magnetic Field

IEC 61000-4-8

#### **ESD Effects**

IEC 61000-4-2

### Dielectric Withstand

1500V RMS

## Surge Withstand - Oscillatory

ANSI C37.90.1

### Electrical Fast Transient/Burst Immunity

IEC 61000-4-4

### Surge Immunity

IEC 61000-4-5

### **LVD Compliance**

Designed and manufactured to BS EN61010-1:1993

#### **Environment**

Operating temperature 0oC to 60oC

Storage temperature -20oC to 80oC

Humidity 0-95% RH, non-condensing

## **Input Specifications**

Contact Volt Free contacts that can be software configured to be

either normally open or normally closed.

Voltage 24V AC/DC with selectable option per channel for

125VAC/DC (Options for 48VAC/DC or 250VAC/DC)

Contact resistance N/C series resistance of contact cables 20K Ohm max

Contact resistance N/O parallel resistance of contact cables 200K Ohm min

Alarm contact current Typical loop current 2mA

Input response time Selectable form 1mS to 65,000mS

First up discrimination 1mS

Input protection The equipment is protected against reverse connection of

the supply input.

Pushbuttons Control pushbuttons can be software configured as

required and normally use +24VDC as a common return in systems using high voltage inputs they use the same return as the signals (48VAC/DC, 125VAC/DC or 250VAC/DC)

## **Output Specifications**

Output cards Each channel can drive up to 160mA @ 24VDC, making it

suitable for multi bulb / LED displays or multiple repeat

displays.

System relays There are eight systems relays comprising two horn relays

and six common relays, which can be configured as group or fault relays. A volt free contact is provided per relay, which can be set to normally open or normally closed as

required.

All contacts are rated at 2A @ 24VDC

Repeat relays As an option 16 channel repeat relay cards are available

which provide a volt free contact per relay, which can be set to normally open or normally closed as required.

All contacts are rated at 2A @ 24VDC

Communications RS485 Bi-directional modbus communication port, 9 Pin

programming port and 25 Pin printer port.

# SECTION 6 - ALARM SEQUENCES

On systems supplied with P925TS-O Output Cards each channel can be programmed to operate to a sequence defined within ISA-S18.1 Alarm Sequences. Full details of how to set each channel to the required alarm sequence are provided in the 9000TS Configuration Manual.

The following paragraphs detail the most common features.

## Summary

Within the alarm annunciator market a common standard has been adopted by all key manufacturers and end users with regards to operational sequences. These standards are used worldwide to define the visual indication, audible alarm and the action the operator must take to control the annunciator.

The Instrument Society of America provide full details of each alarm sequence within ISA 18.1-1979 (R1992) and RTK are fully compliant with the stated sequences. The most common sequences are detailed within this section of the manual.

#### **Pushbuttons**

Six pushbutton functions are provided within the 9000TS System to allow the user to be able to control any of the available sequences.

- Lamp Test is used to test the LED assemblies by illuminating them in a steady state for as long as the pushbutton is pressed
- 2. **Functional Test** is used to simulate an input on all channels and therefore all windows and horn circuits will operate in accordance with the selected ISA sequence and additional pushbuttons will need to be pressed to step through the alarm sequence to return the unit to its normal state
- 3. **Mute** is used to silence the audible alarm whilst allowing the associated alarm window to continue to operate in accordance with the selected ISA sequence
- 4. **Acknowledge** is used to silence the alarm and change the state of the associated alarm window in accordance with the selected ISA sequence
- 5. **Reset** is used to return the alarm to the normal off state once the Input has returned to the normal condition
- 6. **First Reset** is used to reset the flash sequence on the first alarm to occur within a defined group of alarms. Once first reset has been pressed the next alarm to occur within the group will flash at the first up alarm rate.

#### **Audible Alarms**

Each channel within the annunciator can be set to operate RL1 and RL2 common horn relays as required and RL5 – 8 can be set as additional horn relays as required.

#### **Automatic Reset**

Once a channel has been acknowledged and its input has returned to normal the alarm can be set to automatically reset without the operator having to press the reset pushbutton

## Non Latch Sequence – (No Lock In)

Alarms can be set to non lock-in, which allows the alarm to automatically return to the non alarm state as soon as the signal input returns to normal

#### **Ringback Sequence**

Ringback sequence is used to inform the operator both visually and audibly that an alarm condition has cleared and the channel can be reset to its normal off state. When a contact returns to normal the associated window will flash at approx ½ the speed of a normal alarm and the audible will sound. This identifies the specific alarm and informs the operator that the alarm can be reset to its normal off state.

### First Up Sequences

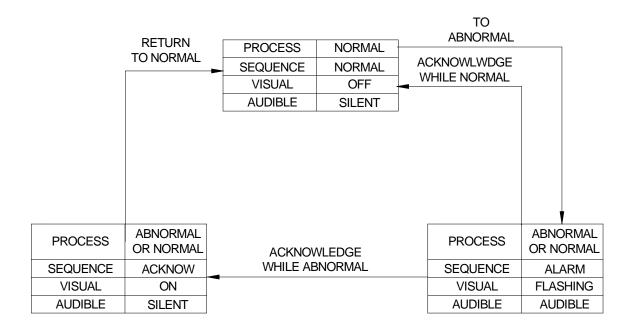
When monitoring devices with interlinked functions such as a turbine or compressor it is often important to know the specific alarm that occurred first, as it will invariably result in cascade of secondary alarms. This allows the operator to focus on the root cause of failure and therefore limits the downtime and associated costs. This is achieved by having the first-up alarm flashing in a different manner compared to the subsequent alarms. Four different first-up sequences are available F0, F1, F2 and F3 as detailed below and in the following sequence tables.

- **F0** The standard mode adopted by RTK Instruments, which indicates the first-up alarm by flashing at twice the rate of subsequent alarms.
- **F1** In this mode subsequent alarms appear in the acknowledged state, hence they do not flash. The audible device does not operate when subsequent alarms occur, unless still operating from the first alarm. The acknowledge pushbutton will reset the first-up indication.
- **F2** In this mode all subsequent alarms do not flash, they will however operate the audible device. The acknowledge pushbutton will reset the first-up indication.
- **F3** In this mode initial alarms appear with an intermittent flash rate and subsequent alarms flash at a steady rate. On acknowledge subsequent alarms revert to the steady on state and only the first alarm continues to flash at a slower rate.

Please note auto reset and non lock- in functions are not recommended when using first up sequences as the true sequence of events cannot be guaranteed.

The most common sequences are detailed below:-

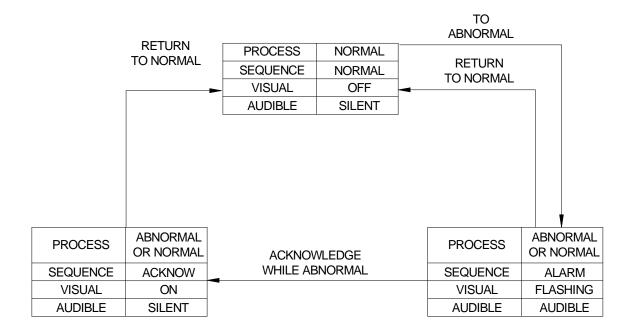
### ISA A - Automatic Reset - Lock In



### **Sequence Features**

- 1. Acknowledge and test pushbuttons.
- 2. Alarm audible device
- 3. Lock In of momentary alarms until acknowledged
- 4. The Audible device is silenced and the flashing stops when acknowledged.
- 5. Automatic reset of acknowledged alarms when the process has returned to normal
- 6. Operational test

#### ISA A-4 – Automatic Reset – Non Lock In

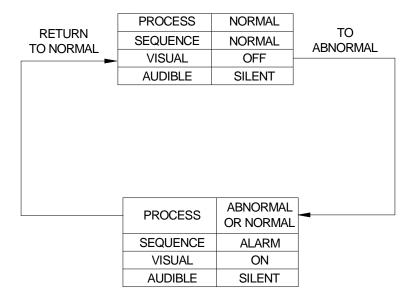


### **Sequence Features**

- 1. Acknowledge, and test pushbuttons.
- 2. Alarm audible device
- 3. Non Lock In of momentary alarms
- 4. The audible device is silenced and the flashing stops when acknowledged.
- 5. Automatic reset of alarms when the process has returned to normal before or after acknowledge (Non Lock In)
- 6. Operational test

20 ————

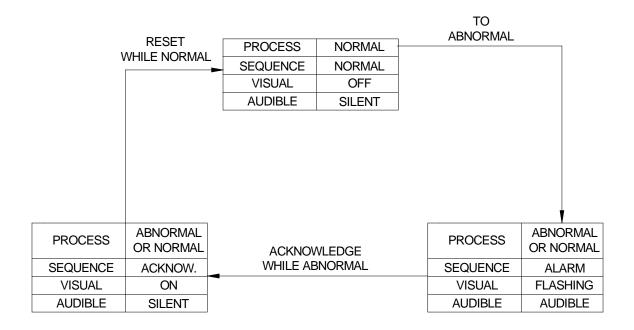
### ISA A-4-5-6 - Status



### **Sequence Features**

- 1. Test pushbutton.
- 2. No alarm audible
- 3. The visual alarm does not flash
- 4. Non Lock In of momentary alarms
- 5. Automatic reset of alarms when the process has returned to normal before or after acknowledge (Non Lock In)
- 6. Operational test

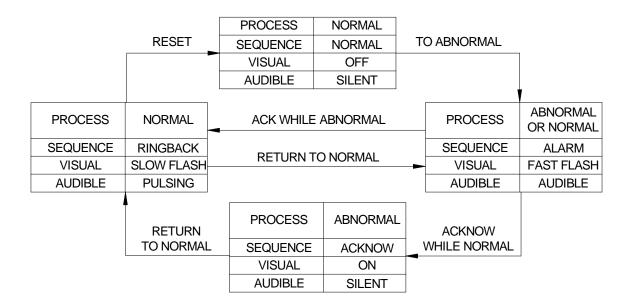
### ISA M - Manual Reset - Lock In



### **Sequence Features**

- 1. Acknowledge, reset and test pushbuttons.
- 2. Alarm audible device
- 3. Lock In of momentary alarms until acknowledged
- 4. The Audible device is silenced and the flashing visual alarm stops when acknowledged.
- 5. Manual reset of acknowledged alarms when the process has returned to normal
- 6. Operational test

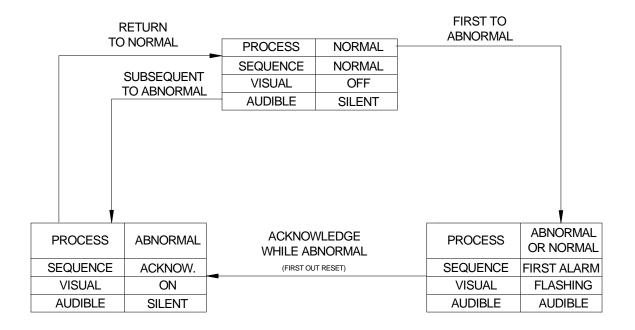
## ISA R – Ringback



### **Sequence Features**

- 1. Acknowledge, reset and test pushbuttons.
- 2. Alarm audible device. (optional Ringback audible device)
- 3. Lock In of momentary alarms until acknowledged
- 4. The audible device is silenced and the flashing stops when acknowledged
- 5. Ringback visual ad audible indications when the process condition returns to normal
- 6. Manual reset of Ringback indications
- 7. Operational test

### ISA F1A-1 – Automatic Reset First Up

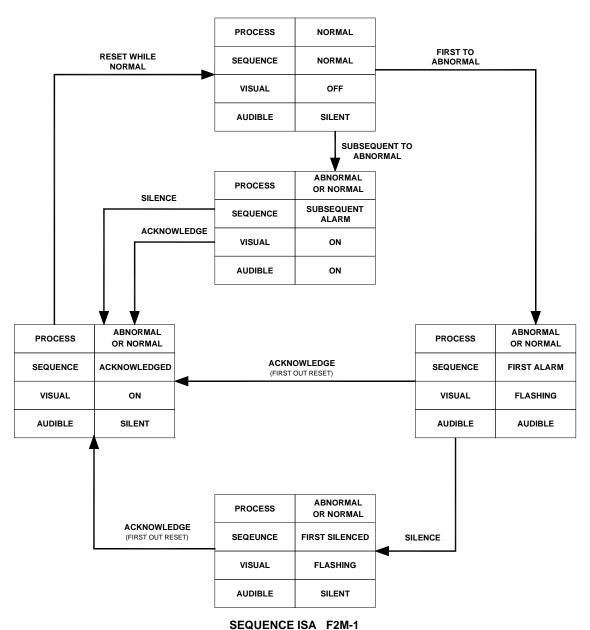


### **Sequence Features**

- 1. Acknowledge and test pushbuttons.
- 2. Alarm audible device
- 3. Lock In of momentary first alarm only, no lock in of momentary subsequent alarms
- 4. Flashing and audible indications for first alarm only, new subsequent alarms go to the acknowledge state.
- 5. First out indication is reset and the audible is silenced when acknowledged.
- Automatic Reset of acknowledged alarm indications when the process returns to normal
- 7. Silence pushbutton can be used to silence the audible alarm only

## ISA F2M-1 - Manual Reset First Up

#### **SEQUENCE DIAGRAM**



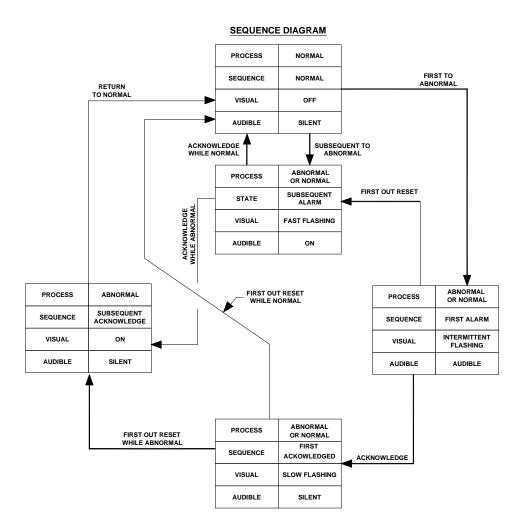
(MANUAL RESET FIRST OUT WITH NO SUBSEQUENT ALARM FLASHING & SILENCED PUSHBUTTON)

LINE	PROCESS CONDITION		PUSHBUTTON OPERATION	SEQUENCE STATE	VISUAL DISPLAY	ALARM AUDIBLE DEVICE	REMARKS
1		NORMAL		NORMAL	OFF	SILENT	
2	FIRST	ABNORMAL		FIRST ALARM	FLASHING	AUDIBLE	LOCK-IN
3	SUB.	ABNORMAL		SUB. ALARM	ON	AUDIBLE	LOCK-IN
4	FIRST	ABNORMAL OR NORMAL	ACKNOWLEDGE	TO LINE 7			FIRST OUT RESET
5	SUB.	ABNORMAL OR NORMAL	BEFORE SIL				
6	FIRST	ABNORMAL OR NORMAL	SILENCE	FIRST SILENCED	FLASHING	SILENT	
7	SUB.	ABNORMAL OR NORMAL	SILENCE	ACKNOWLEDGE	ON	SILENT	MANUAL RESET REQUIRED
8	FIRST	ABNORMAL OR NORMAL	ACKNOWLEDGE AFTER SILENCE	TO LINE 7		FIRST OUT RESET	
9	NORMAL		RESET	NORMAL	OFF	SILENT	MANUAL RESET

#### **SEQUENCE FEATURES**

- 1. Silence, acknowledge, reset and test pushbuttons
- 2. Alarm audible device
- 3. Lock-in of momentary alarms until acknowledged.
- 4. Option1 silence pushbutton to silence the alarm audible device while retaining the first out flashing indication
- 5. Flashing indication for first alarm only. new subsequent alarms have the same visual indication as acknowledged alarms.
- 6. First out indication is reset when acknowledged
- 7. Manual reset of acknowledged alarm indications after process conditions return to normal.
- 8. Operational test

**26** — C



SEQUENCE ISA F3A
(AUTOMATIC RESET FIRST OUT WITHOUT FLASHING & RESET PUSHBUTTON)

\_\_\_\_\_ 27

## **SEQUENCE TABLE**

LINE		ROCESS NDITION	PUSHBUTTON OPERATION	SEQUENCE STATE	VISUAL DISPLAY	ALARM AUDIBLE DEVICE	REMARKS
1	N	ORMAL		NORMAL	OFF	SILENT	
2	FIRST	ABNORMAL		FIRST ALARM	INTERMITTENT FLASHING	AUDIBLE	LOCK-IN
3	SUB.	ABNORMAL		SUB. ALARM	FAST FLASHING	AUDIBLE	LOCK-IN
4	FIRST	ABNORMAL OR NORMAL	FIRST OUT RESET BEFORE ACKNOWLEDGE	TO LINE 3			FIRST OUT RESET
5	FIRST	ABNORMAL OR NORMAL		FIRST ACKNOWLEDGED	SLOW FLASHING	SILENT	FIRST OUT RESET REQUIRED
6A	SUB.	ABNORMAL	ACKNOWLEDGE	SUB. ACKNOWLEDGE	ON	SILENT	MAINTAINED ALARM
6B	SUB.	NORMAL			TO LINE 8		MOMENTARY ALARM
7A	FIRST	ABNORMAL	FIRST OUT RESET AFTER	TO LINE 6A			FIRST OUT RESET
7B	FIRST	NORMAL	ACKNOWLEDGE	TO LINE 8		FIRST OUT RESET	
8	N	ORMAL		NORMAL OFF SILENT		AUTOMATIC RESET	

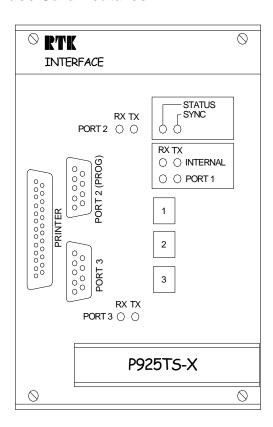
### **SEQUENCE FEATURES**

- 1. Silence, acknowledge, reset and test pushbuttons
- 2. Alarm audible device
- 3. Lock-in of momentary alarms until acknowledged.
- 4. Flashing indication for first alarm only. New subsequent alarms have the same visual indication as acknowledged alarms.
- 5. First out indication is reset when acknowledged
- 6. Manual reset of acknowledged alarm indications after process conditions return to normal.
- 7. Operational test

28 ————

# SECTION 7 - P725TS-X INTERFACE CARD

### **Interface Card Features**



## Diagnostic LED's

PORT	TYPE	FUNCTION
1	Modbus Communication	Transmit & Receive LED's
2	Programming	Transmit & Receive LED's
3	Time Synchronisation	Transmit & Receive LED's
	System Status	Power On LED
	Time Sync Status	Time Sync LED

## Serial Ports

PORT	TYPE		
1	RS485 Modbus Communication Port		
2	RS232 Programming Port		
3	RS232 Time Synchronisation Port		
	RS232 Printer Port (25 Pin)		

## Generating Reports

Three tactile pushbuttons are provided on the front of the P925TS-X Interface Card to allow the user to trigger pre-defined reports from a 9000TS System using the sequential of event feature.

### Caution:-

Depending on the type of report required the resulting print out may be several pages long and therefore the printer will be fully utilised while the print out is in process. To prevent accidental triggering of reports each pushbutton must be held down for a short period to confirm that the report should be printed.

### **Report Print Outs**

PUSHBUTTON	REPORT TYPE
1 Generates a printed report for ALL channels in the alarm of	
2	Generates a printed report indicating any input that has been shelved because the number of alarm events within a defined period has exceeded the programmed parameters for the specific channel or the channel has been manually shelved in software.
3	Generates a printed report indicating the events stored within the event history buffer. Caution:- this can be in excess of 1,000 events.
1 & 3	Pressed simultaneously generates a printed report indicating the configuration of all alarm legend details
1, 2 & 3	Pressed simultaneously generates a printed report indicating the configuration of all channels in the system

#### **Buffers**

The following buffers are available within the interface card.

FUNCTION	CAPACITY
Sort Buffer	1,000 Events
AMS Buffer	1,000 Events
Printer Buffer	1,000 Events

Please note these buffers are in addition to the 1,000 event buffers located on each 16 channel card within the system. As an example a 19" rack containing 13 input cards is capable of storing 13,000 events in addition to the above.

#### Sort Delay Period

In applications where alarm bursts occur in quick succession the user can software configure a sort time delay period in seconds to ensure that data remains in strict time order. Once the sort delay period has elapsed the information is passed onto the AMS and Printer buffers when requested.

30 ————

### System Relay Outputs

The P925TS-X Interface Card is equipped with eight system relays having the following functions:-

### Audible Alarm Relays

Two systems relays RL1 and RL2 are always factory supplied as horn relays on the Interface card. Each channel can be configured to activate relay 1 or relay 2. When the associated channel goes into alarm the horn relay will activate and the relay will remain in the alarm state until the silence or acknowledge pushbutton has been pressed.

#### **Group Relays**

RL3 and RL4 are factory set as Group Relay 1 and 2 and RL5 to RL8 can be software configured to operate as group relays. Each channel can be configured to activate any of the group relays. When the associated channel goes into alarm the group relay will activate and the relay will remain in the alarm state until all alarms in the group have returned to normal and the logic has been reset

### Group Relays with Reflash

Group Relays can also be configured to include a Reflash function. In this Mode when an additional alarm occurs within the same group the associated relay contacts will revert to normal for approx 500mS and then re-alarm.

## Diagnostic Relay Outputs

Systems relays RL5 to RL8 can be software configured to provide volt free contact outputs for the following events:-

EVENT TYPE
Internal Faults
Printer Faults
Sort Log Full
AMS Log Full
Printer Log Full
GPS Lock Fault
GPS Serial Fault
Sync Fault

#### Watchdog Relay

A Watchdog Relay RL9 is provided as standard, which will change state as soon as the 9000TS detects an internal communication failure or card fault.

## Time Synchronisation

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### Internal Time Synchronisation

The P925TS-X Interface Card generates a time sync pulse, which is broadcast to all of the associated I/O Cards in the system as a common time base.

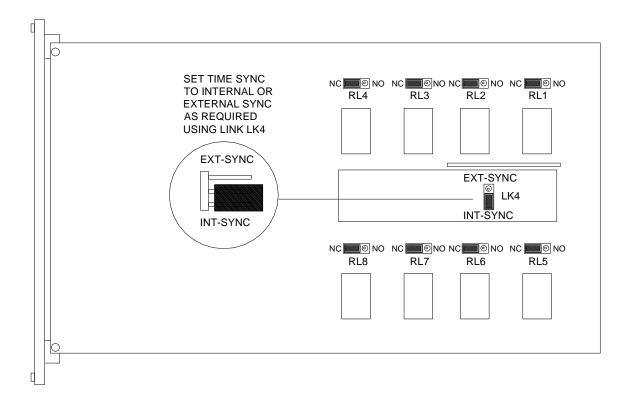
### **External Time Synchronisation**

If preferred the 9000TS can be synchronised to an external time source such as IRIG-B or GPS

The P925TS-X Interface Card is equipped with a three-way header and two-way shorting bar, which allows the user to select whether the time synchronisation pulses are via internal or external sources.

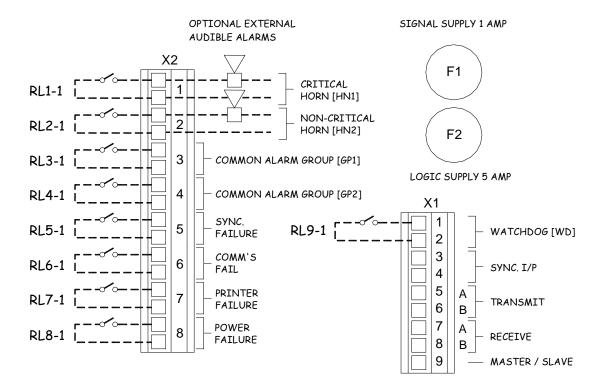
Shorting bar LK4 is used to set the required time synchronisation path as shown below.

## Time Synchronisation Jumper Setting



32 ————

All 9000TS Systems are equipped with eight common relays plus one watchdog relay as typically shown below.



### Note:-

- RL1 and RL2 are factory set as horn relays
- RL3 and RL4 are factory set as Group Relay 1 and 2
- RL5 to RL8 are software configurable for use as group, horn or fault monitoring relays. The functions shown for RL5 - RL8 are therefore shown as typical examples only.
- RL9 is factory set as a watchdog relay which will change state if any faults are detected within the system.

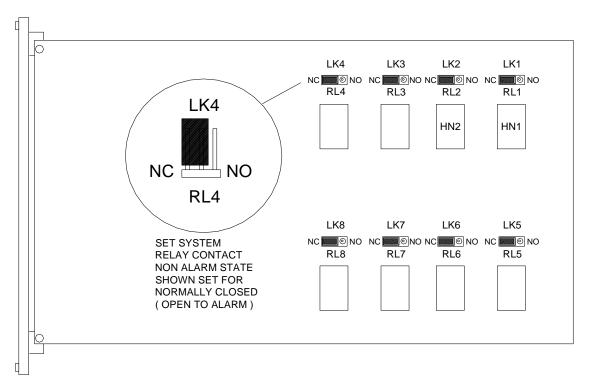
**— 33** 

### System Relay Settings:-

### Setting Relay Contact States

Links LK1 to LK8 on the P925TS-X Interface Card allow the user to select the non-alarm state of each of the relays.

The relay contact can be set to be either normally open (NO) or normally closed (NC) using a 2 way shorting bar on a 3 pin header as detailed in the diagram below.



P925TS-X Interface Card: System Relay – "Non Alarm" Contact State Setting

34 -----

RL1 is factory set as a critical horn relay. This relay will change state when any channel software configured to operate Horn A (HA) activates and the relay will remain in the abnormal state until the mute or acknowledge pushbutton has been pressed.

### **Coil Setting (Non-alarm state)**

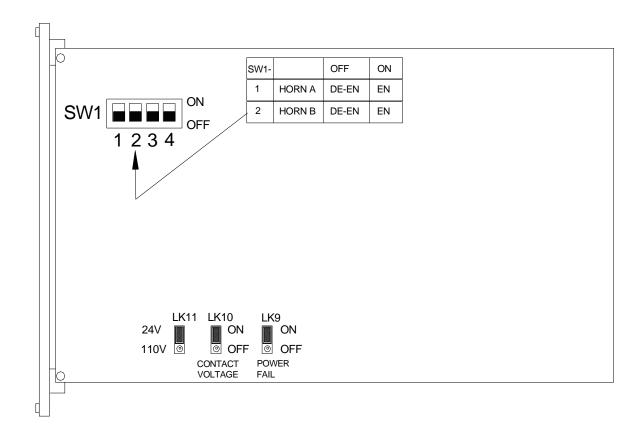
RELAY	SWITCH	STATE	FUNCTION
RI 1	SW1-1	OFF De-energis	De-energised
INLI	3001-1	ON	Energised

#### Horn Relay:- RL2

RL2 is factory set as a non critical horn relay. This relay will change state when any channel software configured to operate Horn B (HB) activates and the relay will remain in the abnormal state until the mute or acknowledge pushbutton has been pressed.

### **Coil Setting (Non-alarm state)**

RELAY	SWITCH	STATE	FUNCTION	
RL2	SW1-2	OFF	De-energised	
	3001-2		Energised	



### Group Relays RL3 & RL4:-

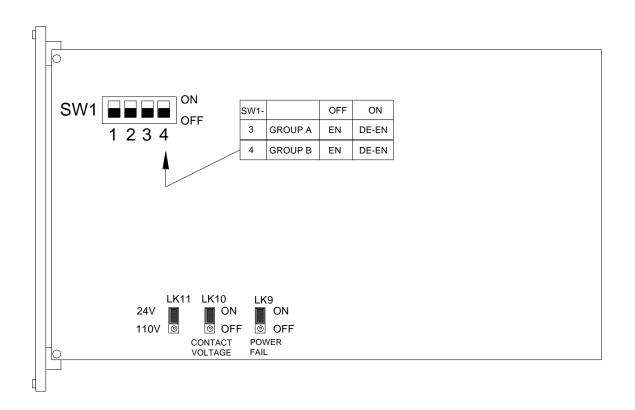
RL3 and RL4 are factory set to operate as group 1 and group 2 common alarm relays.

When an alarm occurs on any within the group the associated relay will change state and the relay will remain in the abnormal state until the fault has been cleared and the alarm has been reset.

The coil state of RL3 and RL4 can be set to normally energised or normally deenergised using switch SW1 positions 3 and 4 on the P925TS-X Interface Cards as detailed below

## **Coil Setting (Non-alarm state)**

RELAY	SWITCH	STATE	FUNCTION	
RL3	SW1-3	OFF	De-energised	
IXLS	3001-3	ON	Energised	
RL4	SW1-4	OFF	De-energised	
		ON	Energised	



36 -----

## Relays RL5 - RL8:-

RL5 - RL8 are factory supplied as normally energised relays and any relay can be software configured to one of the following functions

## Group Relay 1 - 6

Any channel configured to the associated group will de-energise the relay on alarm and the relay will remain in the abnormal state until the alarm has been cleared and reset

Group Relay 1 - 6 with reflash function added Additional HA or HB Horn relay Combined HA & HB Horn relay Internal fault Printer fault Log fault GPS fault Sync. fault

## Reflash Common Alarm Relays

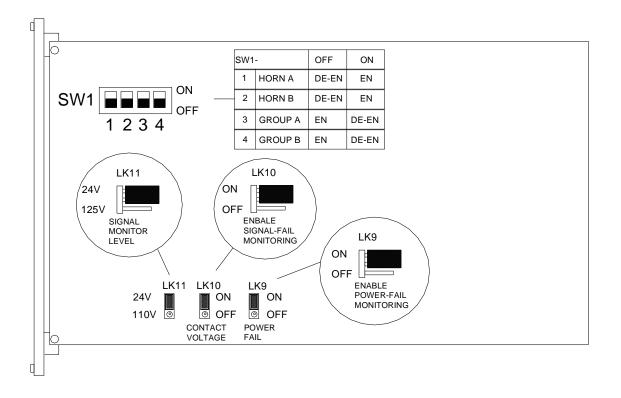
Group relays can be software configured to allow the associated relay contacts to drop out and re-alarm, reflash, if additional alarms occur in the same group whilst the Relay is already in the alarm state.

## Power Failure Monitoring:-\_PF

RL5 can be configured to monitor the 24VDC logic supply and/or signal supply.

The relay will de-energise if the associated supply fails. Links LK9, LK10 and LK11 are provided on the P925TS-X Interface Card to allow the user to select: -

LINK	POSITION	FUNCTION
LK9	ON	Loss of the 24VDC logic supply will de-energise the relay.
LK9	OFF	Disabled
LK10	ON	Loss of the signal supply will de-energise the relay.
LKIU	OFF	Disabled
LK11	ON	Signal Supply Monitoring level is set to 24V AC/DC
LIXII	OFF	Signal supply Monitoring level is set to 110V AC/DC



38 -----

#### Printer Failure Alarm

System relays RL3 - RL8 can be software configured to operate in the event of a printer failure alarm being received by the 9000TS System.

### Time Sync. Failure

System relays RL3 - RL8 can be software configured to operate in the event of a time sync. error signal being generated by the 9000TS System

#### **Buffer Overload Alarm**

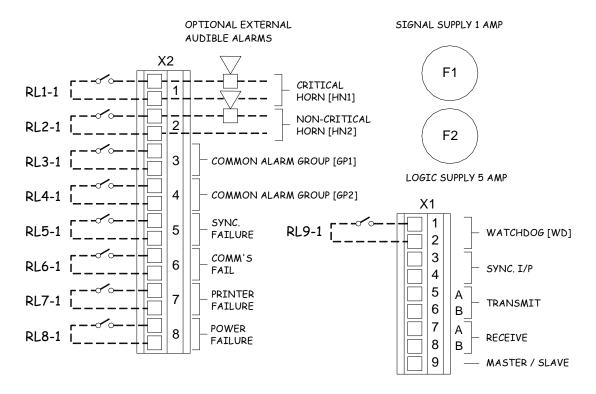
System relays RL3 - RL8 can be software configured to operate in the event of a buffer overload signal being generated by the 9000TS System

## Watchdog Relay:- WD

RL9 is factory set as a watchdog relay

The relay is normally energised and will de-energise if the power is lost or if the system detects a fault. The relay will automatically reset when the fault condition has been removed.

Customer terminals are available on the rear of the rack as shown in the diagram below.



## SECTION 8 – INPUTS AND OUTPUTS

#### **Optically Coupled Inputs**

All inputs to the 9000TS System are optically coupled to increase the tolerance of the system to noise interference and to allow operation from AC or DC voltage sources.

## **Digital Inputs**

P925TS-I Input Cards are designed to operate from either normally open or normally closed volt free contacts with a fused +24VDC being supplied by the 9000TS System for use as a signal supply voltage.

As an alternative the customer can use 24VDC powered Inputs which connect directly to the associated Input card. If powered inputs are required the OV reference of the customers supply should be connected to the OVC IN terminal on the rear of each chassis as this links the common return path of all of the optically coupled inputs.

As an option higher voltage powered inputs can be used, typically +125VDC, and each channel is equipped with a 3 pin header and 2 way shorting bar which allows the user to set the input to match the required signal supply voltage level.

For example: The standard input card allows selection of 24VAC/DC OR 125VAC/DC and an **optional card** is available for systems requiring 48VAC/DC OR 250VAC/DC

As field contacts are often located a long way from the associated logic it is recommended that input cables be run separately from circuits carrying heavy currents or high voltages to minimise the effects of induced voltages. All inputs are provided with transient filters so that low voltage interference is ignored.

#### Lock In

Each channel can be software configured to capture fleeting alarms or to allow them to automatically return to the off state as soon as the contact returns to normal.

#### Lamp/LED Outputs

P925TS-O Output Cards, located in the adjacent slot to P925TS-I Input Cards, allow connection to conventional remote mounting lamp / LED displays. Each of the 16 outputs is short circuit protected and capable of driving 160mA @24VDC.

#### Repeat Relay Option

P925TS-R Repeat Relay Cards provide 16-volt free contact outputs. Each output can be set to normally open or normally closed using 3 way header pins and 2 way shorting bars on a per channel basis as required. The repeat relay feature is typically used to provide an isolated input to 3<sup>rd</sup> party Scada packages.

#### **Dual Horn Relay**

Two of the common relays RL1 and RL2 are factory set as horn relays and these can be used to connect to remote audible devices. The remote audibles are often referred to as priority and non-urgent and provide the operator with distinct tones that help determine the speed of response required.

### **Group Relays**

Six of the common relays can be configured, as group relays and each channel can be set to drive any of these relays. The relays typically provide summary alarm contacts for use by 3<sup>rd</sup> party devices. An example of this would be alarm groups determined by the alarm type, temperature, pressure, or level.

#### Reflash Facility

Each of the common group relays can be software configured to reflash every time a new alarm occurs within the same group, which allows the associated contacts to return to normal for approx 500ms and then return to the alarm state.

### Fault Relays

Any of the common relays can be configured to provide volt free contact outputs which will change state in the event of a printer fault or primary event buffer overflow.

## Watchdog Relay

Each 9000TS System is equipped with a watchdog relay as standard and this relay will activate in the event of an internal error or communication failure.

## **RS485 Communication Option**

A modbus communication port, Port 1, is provided on the front of the P925TS-X Interface Card to allow 3<sup>rd</sup> party data to be transmitted to 3<sup>rd</sup> party devices if required.

#### **RS232 Printer Port**

A standard 25 pin printer port is provided on the front of the P925TS-X Interface Card to allow direct connection to a suitable dot matrix printer for dynamic printing of events as they occur.

#### **RS232 Programming Port**

A 9 pin programming port, Port 2 is provided on the front of the P925TS-X Interface Card to allow the system to be programmed using the RTK supplied windows style software utility and a suitable lap top computer or PC.

#### **Control Inputs**

Any digital input channel can be configured to operate as a pushbutton input to provide control of the associated lamp / LED outputs. The input can be configured for use as Lamp Test, System Test, Silence, Acknowledge, Reset, First Reset, Lamp & Audible Test or as a Sleep Mode control input.

#### **Group Inhibits**

Each system is provided with eight inhibit groups which allows the user to configure multiple digital inputs to each group to inhibit the alarms during prolonged maintenance periods.

Once an inhibit group has been formed any spare input channel can be configured as the inhibit group control input and a remote inhibit switch can be used to inhibit all of the alarms within the group as required.

## Data Storage

The P925TS-X interface card stores configuration data for all cards in the system.

Once a 9000TS System has been configured the user can replace any Input, Output or Relay Card and all of the settings for the new card will be automatically updated with the settings from the original card using stored configuration data held within the P925TS-X interface card.

RTK strongly recommend that all configurations be saved to a separate source as a back up before any alterations to the system are made.

The 9000TS system is designed for safety critical applications therefore all card types are designed to be removed and re-inserted in the rack with power applied to ensure that the remaining system continues to monitor during this phase.

Although the P925TS-X Interface Card stores configuration data for the associated I/O cards the same data is also stored locally on the individual cards allowing the alarm system to continue to operate as a conventional annunciator even if the P925TS-X Interface Card is removed.

## SECTION 9 – P925TS-1 INPUT CARD

The P925TS-I Input Card is capable of accepting sixteen digital inputs and is equipped with a micro-controller and EEPROM, which allows configuration details to be stored in non-volatile memory. No battery backup is required to maintain this memory and system configuration can be changed tens of thousands of times without degradation.

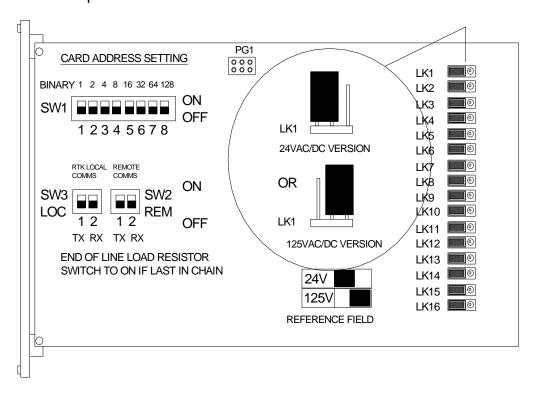
All inputs are optically coupled to ensure maximum reliability in harsh electrical environments, however as field contacts are often great distances from the annunciator it is still advisable to run the contact cables separately from circuits carrying heavy currents and/or high voltages to minimise the effects of induced voltages from these cables. A transient filter is built into the input circuitry so that low voltage interference will be ignored.

Voltage inputs can also be used if the 0VS of the 9000TS is linked to the OV of the direct voltage supply to provide a common reference.

Normally open or normally closed continuous or fleeting contacts can be used and the input can be software configured to capture events within the range 1 to 65,000 mS

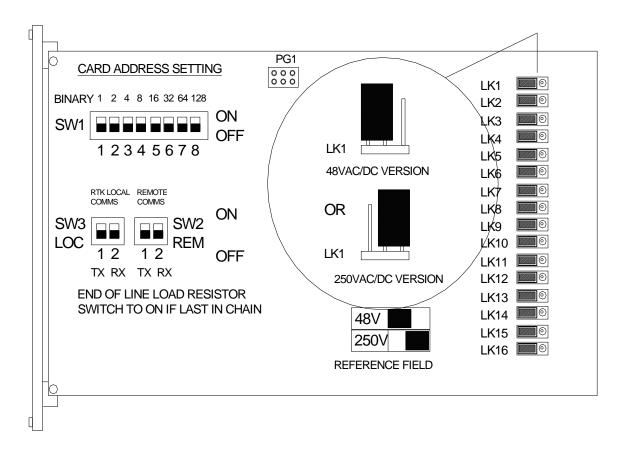
#### Signal Input Voltage Selection

The P925TS-I Input Card is suitable for operation from either 24VAC/DC or 125VAC/DC switched or powered inputs. Each card is equipped with shorting links LK1 to LK16, which allows the user to select the associated field input voltage for each channel. In standard applications +24VDC is derived from the P925TS-X Interface Card for use as a signal supply voltage but it is possible to use external voltage sources if required.



## Optional High Voltage Inputs

As an option the P925TS-I Input Card can be supplied suitable for operation from either 48VAC/DC or 250VAC/DC switched or powered inputs. Each card is equipped with shorting links LK1 to LK16, which allows the user to select the associated field input voltage for each channel. In these applications the signal supply voltage must be provided via an external source.



#### Power on / Status LED

Each Card is supplied with a single green status LED on the front panel.

The LED would be on in the normal state to indicate that the card is powered and there is no fault within the card.

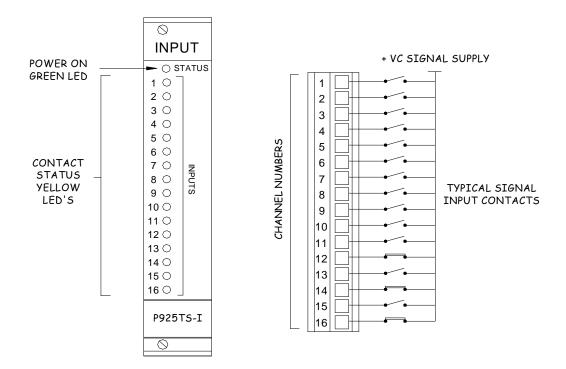
If the uses presses the status pushbutton (recessed below the status LED) the Status LED will flash for a short period of time while the Inputs contact state is being checked.

If the unit is incorrectly powered down the status LED will flash until the buffers have been reset

## Alarm Status LED's

Each card is equipped with sixteen yellow LED's, which indicates if any of the associated signal inputs are in the normal or abnormal alarm state as a diagnostic aid and would operate as follows:-

INPUT SET FOR	SIGNAL CONTACT	LED
Normally Open	Open	OFF
Normally Open	Closed	ON
Normally Closed	Closed	OFF
Normally Closed	Open	ON



Input Card Face Plate & Wiring

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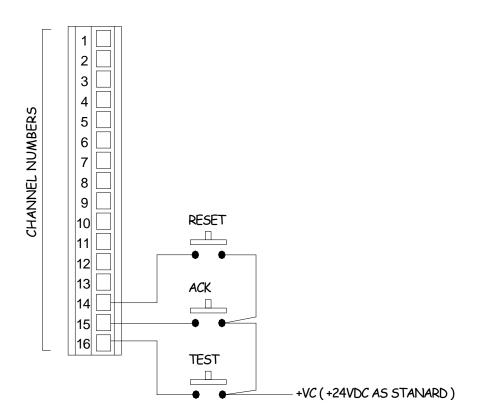
#### **Pushbutton Connections**

Any channel can be configured as a pushbutton control input to allow the operator to control the operational sequence if the input card is being used with P925TS-O Output Cards.

There are seven pushbutton control inputs available:- Lamp Test, Acknowledge, Reset, Silence, System Test, First Up Reset and Combined Lamp/Audible Test. Pushbuttons connected to the associated Input should be of the momentary, non-maintained, type with one Normally Open contact per pushbutton.

The common return of the pushbuttons is normally +24VDC however as pushbuttons use standard digital input channels the common return will always be at the same voltage level as the alarm inputs (24VDC as standard optionally 48VAC/DC, 125VAC/DC or 250VAC/DC.

Example:- A system that requires Test, Acknowledge and Reset Pushbuttons would be factory supplied with pushbutton inputs available on channel 14, 15 & 16 on the last P925TS-I Input Card within the system,.



**P925TS-I Input Card – Typical Pushbutton Wiring** 

Please note if a P925TS-O Output Card is located in the adjacent slot to a P925TS-I Input Card with channels wired as pushbutton inputs the associated outputs would only be active when the pushbutton is pressed.

46 -----

The P925TS-O Output Card is equipped with sixteen open collector outputs each capable of providing 160mA @ 24vdc which can be connected to lamp / LED displays as required.

The output of each channel sinks to OV on alarm and therefore +24VDC is used a common return for all Lamp / LED outputs.

## Lamp Protection

During installation and commissioning or as a result of filament failure a short circuit may occur in the output drive causing excessive current to flow in the lamp driving circuit.

The 9000TS System is equipped with automatic electronic crowbars, which will protect the output circuit if excessive current is drawn. If the output fails to operate in the correct manner the drive circuit is turned off and will periodically attempt to automatically recover until the fault has been removed.

### **Output Drive Type**

Each of the sixteen output channels is capable of driving either conventional filament lamps or LED's.

When used with filament lamps the individual output drives pass a small current to each remotely wired lamp to prevent large inrush currents and thermal shock during lamp test.

In applications that require LED's the "keep alive" current must be disabled in software on a per channel basis to prevent the LED's from illuminating at approx 40% of normal brightness during the off cycle.

#### Card Address Settings

A P925TS-O Output Card is located to the right of the associated P925TS-I Input Card each pair of cards must have the same address. i.e. If the 1<sup>st</sup> input card in the system is set to address 0 the 1<sup>st</sup> output card must be set to 0 for the cards to function as a linked pair.

#### Power On / Status LED

Each Card is supplied with a single green status LED on the front panel.

The LED would be on in the normal state to indicate that the card is powered and there is no fault within the card.

If a card fault is detected the LED will go to off

## Lamp / LED Output Status LED

Each card is equipped with sixteen Red LED's, which will operate as a slave of the associated lamp / LED output drive.

The LED will therefore be off, flashing or steady in accordance with the configured alarm sequence. As remote displays are often mounted several meters from the associated display the LED's can be used during commissioning / faultfinding to verify that the output is functioning correctly at the local rack.

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**Output Card Face Plate & Wiring** 

48 ------

## SECTION 11 – P925TS-R RELAY CARD

## P925TS-R Relay Card

Each alarm channel can be supplied with a dedicated repeat relay output which may be used to modify plant operation, linked to provide common alarm groups or operate protection devices etc.

**Coil State:**- Individual relays can be configured to be either normally energised (energise on alarm) or normally de-energised (de-energise on alarm)

**Contact State:**- Individual relay outputs can be configured to be either normally open, (closing to alarm, volt free contacts or normally closed, (open to alarm), volt free contacts

Operating Mode:- Individual relays can be set to operate as:-

#### Input Follower

The repeat relay changes state on alarm and will remain in the alarm state until the signal input returns normal.

#### Logic Follower

The repeat relay remains in the abnormal state until the alarm input has returned to normal and the operator has acknowledged and reset. Each P925TS-R has sixteen volt free relay contacts rated 3A @ 24vdc which can be configured to follow the signal input or remain active until the associated display has been cleared.

#### Status LED

Each Card is supplied with a single green status LED on the front panel.

The green LED would be on in the normal state to indicate that the card is powered and there is no fault within the card.

## Relay Alarm Status LED's

Each card is equipped with amber status LED's, which indicate if the associated relay, is in the alarm or normal state.

These are used as a diagnostic aid as follows:-If a relay is configured to be normally energised the associated status LED will be on when the relay de-energises.

If a relay is configured to be normally de-energised the associated LED will be on when the relay energises.

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P925TS-R Relay Card

**50** — C

## SECTION 12 – LOGIC AND SIGNAL POWER OPTIONS

## Standard Systems Using 24VDC Logic And Signal Power

If the system derives its power from a source that is higher than 24VDC an external AC/DC or DC/DC power supply unit must be used to convert the incoming supply voltage into the required 24VDC logic supply.

## **Logic Supply**

The 24VDC logic supply should be connected to the terminals marked +VS and 0VS on the logic rack. The logic supply is protected with a 5A Fuse (F2) and a monitor LED is provided to indicate the status of the fuse.

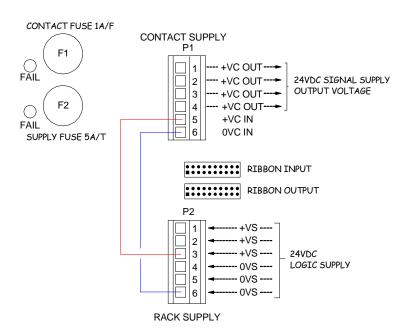
#### Signal Supply

Standard 9000TS Systems provide +24VDC as a signal supply voltage which is derived from the logic supply on the P925TS-X Interface Card.

The 24VDC logic supply outputs +VS and OVS are wired into the signal supply input terminals marked +VC IN and OVC IN.

The signal supply voltage, (+24VDC), is available on terminal +VC OUT for distribution to the customers signal input contacts. The signal supply output is protected with a 1A fuse (F1) and a monitor LED is provided to indicate the status of the fuse.

Please note:- Each P925TS-I Input Card is equipped with a 3 pin header and 2 way shorting bar that allows selection of inputs suitable for operation from 24VAC/DC or 125VAC/DC. Please ensure the jumper is in the correct position before applying power.



24VDC Combined Logic / Signal Input Power Wiring

## Optional Isolated 24VDC Signal Input Power

In situations of extreme electrical noise, it may be preferable to power the alarm logic and signal inputs from separate isolated power supplies. This will significantly reduce any disturbance due to large currents flowing in the common supply lines. Systems using isolated 24VDC logic and 24VDC signal supplies should be connected as follows:-

### Logic Supply

The 24VDC logic supply should be connected to the terminals marked +VS and 0VS on the logic rack. The logic supply is protected with a 5A fuse (F2) and a monitor LED is provided to indicate the status of the fuse.

## Signal Supply

The 24VDC signal supply should be connected to the signal supply input terminals marked +VC IN and OVC IN, this input is filtered and protected with a 1A fuse (F1) and a monitor LED is provided to indicate the status of the fuse.

The signal supply voltage, (+24VDC), is available on terminal +VC OUT for distribution to the associated signal input contacts.

Please Note:- Each P925TS-I Input Card is equipped with a 3 pin header and 2 way shorting bar that allows selection of inputs suitable for operation from 24VAC/DC or 125VAC/DC. Please ensure the jumper is in the correct position before applying power.

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24VDC Logic and Isolated 24VDC Signal Input Power Wiring

52 ———

## Optional 125VAC/DC High Voltage Signal Inputs

Systems using isolated 24VDC logic and H.V. 125VAC/DC signal supplies should be connected as follows:-

## **Logic Supply**

The 24VDC logic supply should be connected to the terminals marked +VS and 0VS on the logic rack. The logic is protected with a 5A fuse (F2) and a monitor LED is provided to indicate the status of the fuse.

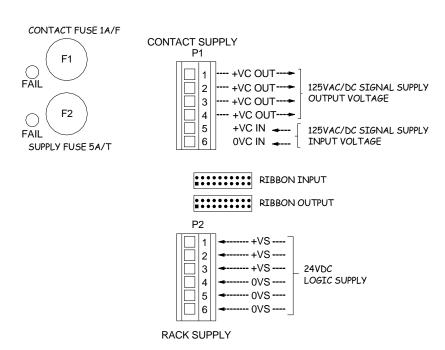
## Signal Supply

The high voltage 125VAC/DC signal supply should be connected to the signal supply input terminals marked +VC IN and OVC IN, this input is filtered and protected with a 1A fuse (F1) and a monitor LED is provided to indicate the status of the fuse.

The high voltage signal supply voltage (+125VAC/DC) is available on terminal +VC OUT for distribution to the associated signal input contacts.

<u>Caution</u>:- High voltages will be present on all of the signal input circuits when the associated contacts are in the closed position.

Please note- Each P925TS-I Input Card is equipped with a 3 pin header and 2 way shorting bar that allows selection of inputs suitable for operation from 24VAC/DC or 125VAC/DC. Please ensure the jumper is in the correct position before applying power.



24VDC Logic and Isolated 125VAC / DC Signal Input Power Wiring

#### Optional 48 or 250VAC/DC High Voltage Signal Inputs

Systems using isolated 24VDC logic and optional H.V. signal supplies should be connected as follows:-

## Logic Supply

The 24VDC logic supply should be connected to the terminals marked +VS and 0VS on the logic rack. The logic is protected with a 5A fuse (F2) mounted on the rear of the 19" rack and a monitor LED is provided to indicate the status of the fuse.

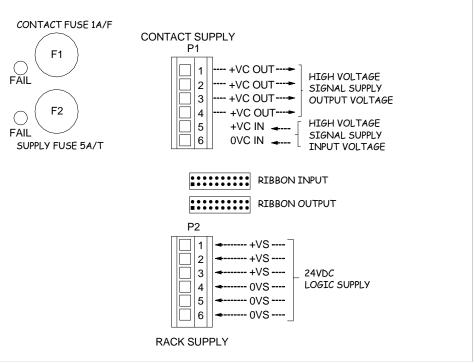
#### Signal Supply

The high voltage signal supply, (+48 or 250VAC/DC), should be connected to the signal supply input terminals marked +VC in and OVC, this input is filtered and protected with a 1A fuse (F1) and a monitor LED is provided to indicate the status of the fuse.

The high voltage signal supply, (+48 or 250VAC/DC), is available on terminal +VC OUT for distribution to the associated signal input contacts.

<u>Caution</u>:- High voltages will be present on all of the signal input circuits when the associated contacts are in the closed position.

Please note- Each P925TS-I Input Card is equipped with a 3 pin header and 2 way shorting bar that allows selection of inputs suitable for operation from 48VAC/DC or 250VAC/DC. Please ensure the jumper is in the correct position before applying power.



24VDC Logic and Isolated High Voltage Signal Input Power Wiring

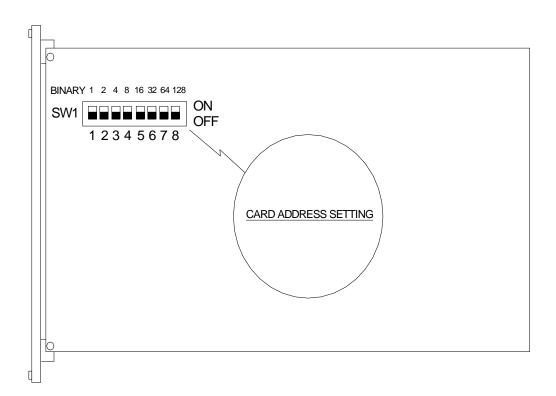
54 -----

Each card in the system must be set to a unique address using switch SW1 position 1 to 8, which is located in the top left hand corner of the associated P925TS-I input Card, P925TS-O Output Card or P925TS-R Relay Card. The first P925TS-I Input Card in the system is normally set to address O (All SW1-\* switches off) and the remaining cards should be set according to card type as follows:-

9000TS systems equipped with P925TS-I Input Cards each card is set to its own unique address

9000TS systems equipped with P925TS-I Input Cards and P925TS-O Output Cards each pair of input and output cards needs to be set to the same address.

9000TS systems equipped with P925TS-I Input Cards, P925TS-0 Output Cards and P925TS-R Repeat Relay cards each set of three cards needs to be set to the same address



#### Please note

A maximum of 250 unique addresses can be set as required

**Card Address Switch Location** 

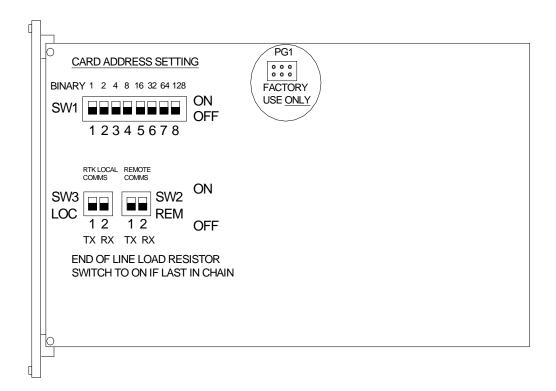
P925TS-I Input / P925TS-O or P925TS-R Output Card Typical Addresses Settings

ΑI	DDRESS				DIL SWIT	CH SW1-			
NO	BINARY	-1	-2	-3	-4	-5	-6	-7	-8
0	00000000	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
1	00000001	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF
2	00000010	OFF	ON	OFF	OFF	OFF	OFF	OFF	OFF
3	00000011	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF
4	00000100	OFF	OFF	ON	OFF	OFF	OFF	OFF	OFF
5	00000101	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF
6	00000110	OFF	ON	ON	OFF	OFF	OFF	OFF	OFF
7	00000111	ON	ON	ON	OFF	OFF	OFF	OFF	OFF
8	00001000	OFF	OFF	OFF	ON	OFF	OFF	OFF	OFF
9	00001001	ON	OFF	OFF	ON	OFF	OFF	OFF	OFF
10	00001010	OFF	ON	OFF	ON	OFF	OFF	OFF	OFF
11	00001011	ON	ON	OFF	ON	OFF	OFF	OFF	OFF
12	00001100	OFF	OFF	ON	ON	OFF	OFF	OFF	OFF
13	00001101	ON	OFF	ON	ON	OFF	OFF	OFF	OFF
14	00001110	OFF	ON	ON	ON	OFF	OFF	OFF	OFF
15	00001111	ON	ON	ON	ON	OFF	OFF	OFF	OFF
16	00010000	OFF	OFF	OFF	OFF	ON	OFF	OFF	OFF
17	00010001	ON	OFF	OFF	OFF	ON	OFF	OFF	OFF
18	00010010	OFF	ON	OFF	OFF	ON	OFF	OFF	OFF
19	00010011	OFF	ON	OFF	OFF	ON	OFF	OFF	OFF
20	00010100	OFF	OFF	ON	OFF	ON	OFF	OFF	OFF
21	00010101	ON	OFF	ON	OFF	ON	OFF	OFF	OFF
22	00010110	OFF	ON	ON	OFF	ON	OFF	OFF	OFF
23	00010111	ON	ON	ON	OFF	ON	OFF	OFF	OFF
24	00011000	OFF	OFF	OFF	ON	ON	OFF	OFF	OFF
25	00011001	ON	OFF	OFF	ON	ON	OFF	OFF	OFF
26	00011010	OFF	ON	OFF	ON	ON	OFF	OFF	OFF
27	00011011	ON	ON	OFF	ON	ON	OFF	OFF	OFF
28	00011100	OFF	OFF	ON	ON	ON	OFF	OFF	OFF
29	00011101	ON	OFF	ON	ON	ON	OFF	OFF	OFF
30	00011110	OFF	ON	ON	ON	ON	OFF	OFF	OFF
31	00011111	ON	ON	ON	ON	ON	OFF	OFF	OFF
32	00100000	OFF	OFF	OFF	OFF	OFF	ON	OFF	OFF
33	00100001	ON	OFF	OFF	OFF	OFF	ON	OFF	OFF
34	00100010	OFF	ON	OFF	OFF	OFF	ON	OFF	OFF
35	00100011	ON	ON	OFF	OFF	OFF	ON	OFF	OFF
36	00100100	OFF	OFF	ON	OFF	OFF	ON	OFF	OFF
37	00100101	ON	OFF	ON	OFF	OFF	ON	OFF	OFF
38	00100110	OFF	ON	ON	OFF	OFF	ON	OFF	OFF
39	00100111	ON	ON	ON	OFF	OFF	ON	OFF	OFF
40	00101000	OFF	OFF	OFF	ON	OFF	ON	OFF	OFF

# SECTION 14 - END OF LINE LOAD

#### **Communication End Of Line Resistors**

Each P925TS-\* Card is equipped with two off 2 way DIL switches labelled SW2 and SW3. When selected to the on position these switches provide the required end of line load resistor to balance the communication line. SW2 is used for the RTK internal communication network and SW3 is used for the external communication network. Please note:- SW2 and SW3 should only be set to the on position on the last card in the system



**End of Line Resistor Switch Location** 

## SECTION 15 – INTER CARD COMMUNICATIONS

#### **Universal Card Slots**

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All card slots are universal in application therefore all card types can be inserted from the front of the rack using the associated card guides and once inserted each card automatically connects to the customer terminals located on the rear of the chassis via the motherboard.

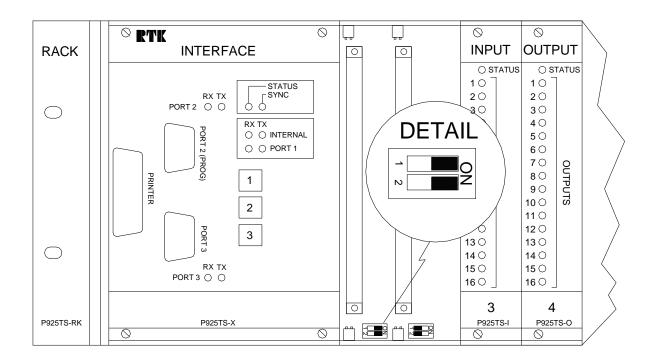
Each card slot on the chassis motherboard is equipped with a dedicated 2 way DIL switch located on the inside face of the chassis motherboard.

This switch must be set to the appropriate setting for each application.

If adjacent card slots are equipped with P925TS-I Input Cards the switch should be set to the off position, which will disable the local RTK communications bus between adjacent slots.

However if adjacent card slots are equipped with P925TS-I Input and P925TS-O or R Output Cards the switch must be in the on position.

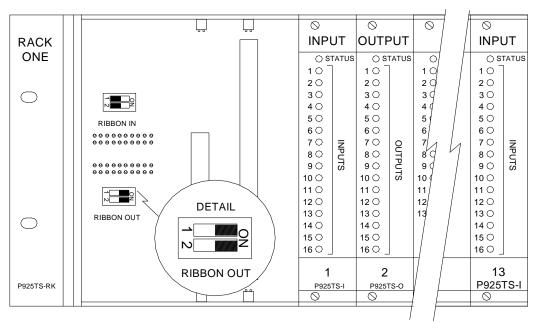
With switch 1 and 2 in the on position local RTK communication data is passed between the cards to allow the inputs to activate the associated outputs (Lamp/LED or relay).



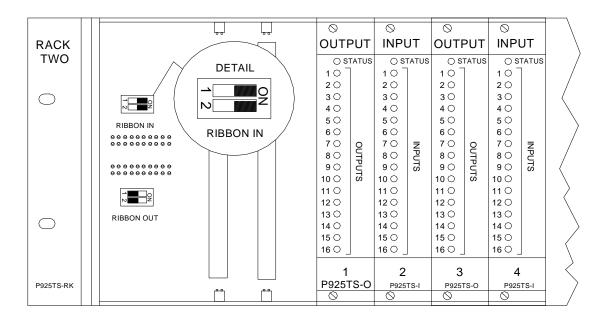
P9000TS Local RTK Communication Switch Location and Setting

58 -----

When more than one rack is supplied within a 9000TS System a ribbon cable is used to connect all system bus lines between racks using the ribbon OUT of Rack 1 to connect to the ribbon IN of Rack 2. Switches are also provided on the inside face of each of the rack motherboard to allow local communication to be passed between the last card of Rack 1 and the first card of Rack 2 depending on the card type. Example:-If the last slot in the upper rack is a P925TS-I Input Card and the first card in the adjacent rack is a P925TS-O Output Card then the local communication switches must be set to ON in both chassis as shown in the following diagrams.



#### Upper Rack Switch Settings



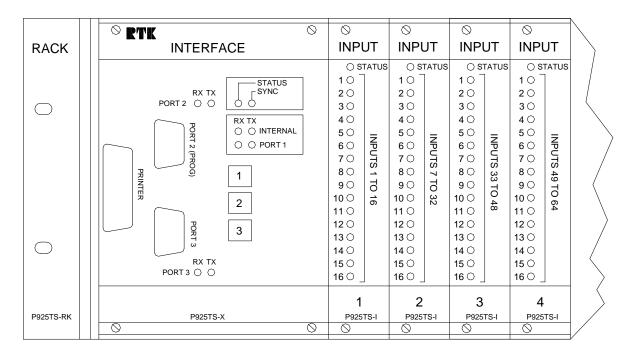
#### Lower Rack Switch Settings

## SECTION 16 - EXAMPLES OF 9000TS SYSTEMS

## Option 1

Sequence of event function only (Max. 4,000 channels per interface card) Typical 9000TS components for a 208 channel SOE only system mounted in a single rack

- 1 P925TS-RK Rack Chassis
- 1 P925TS-X Interface Card
- 13 P925TS-I Input Cards (13 x 16 = 208 channels)



## **P9000TS SOE Only Card Layout**

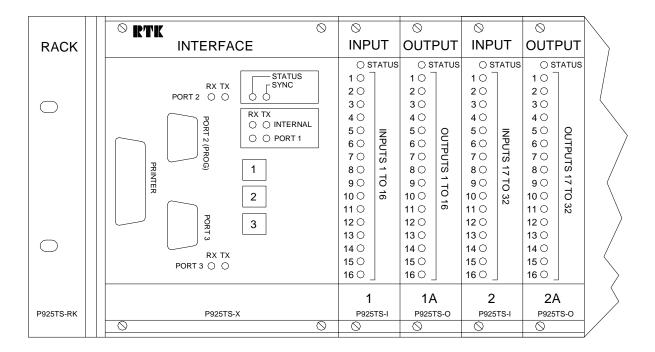
Please note:- The parts indicated above are an example of a typical system. Larger systems can be constructed using multiple racks and additional interface cards if the maximum capacity of a single P925TS-X interface card is exceeded. It is also possible to use a combination of card types to suit specific applications

60 ————

## Option 2

Sequence of event plus alarm annunciation (Max. 2,000 channels per interface card) Typical 9000TS components for a 96-channel SOE plus annunciation system mounted in a single rack.

- 1 P925TS-RK Rack Chassis
- 1 P925TS-X Interface Card
- 7 P925TS-I Input Cards (6 x 16 = 96 channels plus 3 pushbutton inputs)
- 6 P925TS-O Output Cards (6 x 16 = 96 channels)



9000TS SOE and Annunciator Card Layout

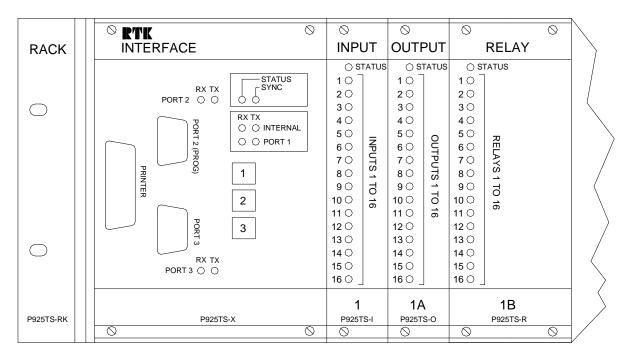
Please note:- The parts indicated above are an example of a typical system. Larger systems can be constructed using multiple racks and additional interface cards if the maximum capacity of a single P925TS-X interface card is exceeded. It is also possible to use a combination card types to suit specific applications.

## Option 3

Sequence of event plus annunciation plus repeat relays (Max. 1,328 channels per interface card)

Typical 9000TS components for a 48 channel SOE plus annunciation plus repeat relay per channel system mounted in a single rack.

- 1 P925TS-RK Rack Chassis
- 1 P925TS-X Interface Card
- 4 P925TS-I Input Cards (3 x 16 = 48 channels plus 3 pushbutton inputs)
- 3 P925TS-O Output Cards (3 x 16 = 48 channels)
- 3 P925TS-R Relay Cards (3 x 16 = 48 relays)

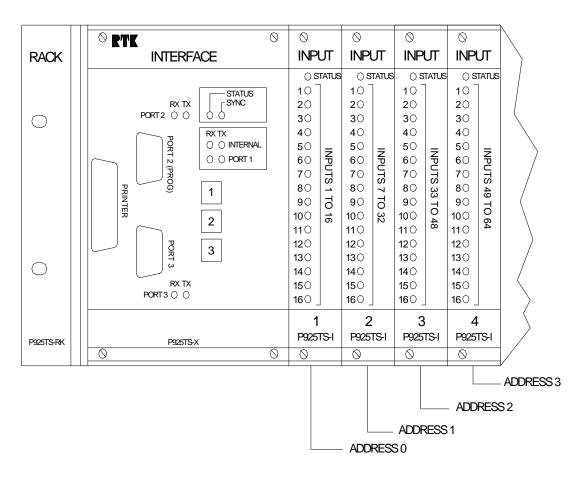


#### 9000TS SOE Annunciator and Repeat Relay Layout Card

Please note:- The parts indicated above are an example of a typical system. Larger systems can be constructed using multiple racks and additional interface cards if the maximum capacity of a single P925TS-X Interface Card is exceeded. It is also possible to use a combination of card types to suit specific applications.

62 ————

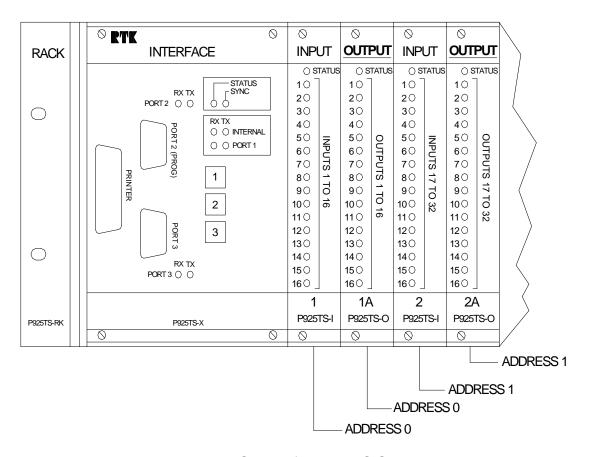
## Typical Card location and Address Settings within the P925TS-RK Rack



Typical card location and Address Setting for 9000TS Systems equipped with

P925TS-I Input Cards ONLY

\_\_\_\_\_ 63

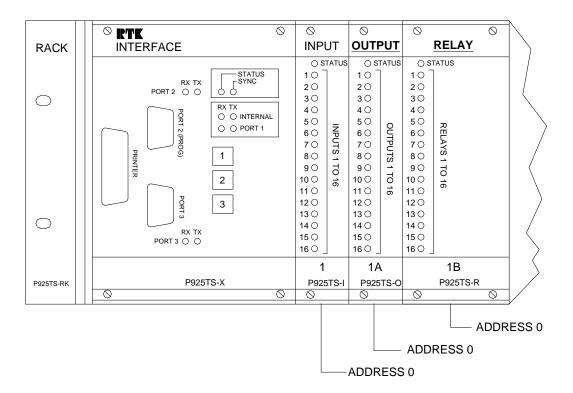


Typical card location and Address Setting for 9000TS Systems equipped with

- P925TS-I Input and
- P925TS-O Output Cards.

64 ————

O



Typical card location and Address Setting for 9000TS Systems equipped with

- P925TS-I Input,
- P925TS-O Output and
- P925TS-R Relay Cards.

**- 65** 

# SECTION 17 – 9000TS EVENT TYPE KEY

The following lists can be used to identify the event type ET\*\*

# P925TS-I Input Card Event Type Key

EVENT TYPE	DESCRIPTION
0	Alarm returning to normal
1	Alarm activation
2	Alarm shelved
3	Alarm manually disabled in software
4	Alarm unshelved
5	Alarm manually enabled in software
6	Configuration change
7	Group inhibited
8	Group uninhibited
9	Lamp test PB activated
10	Lamp test PB return to normal
11	Acknowledge PB activated
12	Acknowledge PB return to normal
13	Reset PB activated
14	Reset PB return to normal
15	Silence PB activated
16	Silence PB return to normal
17	System test PB activated
18	System test PB return to normal
19	First up / Ack PB activated
20	First up / Ack PB return to normal
21	Lamp test / Ack PB activated
22	Lamp test / Ack PB return to normal
23	Sleep mode PB activated
24	Sleep mode PB return to normal
25	Inhibit PB Group 1 activated
26	Inhibit PB Group 1 return to normal
27	Inhibit PB Group 2 activated
28	Inhibit PB Group 2 return to normal
29	Inhibit PB Group 3 activated
30	Inhibit PB Group 3 return to normal
31	Inhibit PB Group 4 activated
32	Inhibit PB Group 4 return to normal
33	Inhibit PB Group 5 activated
34	Inhibit PB Group 5 return to normal
35	Inhibit PB Group 6 activated
36	Inhibit PB Group 6 return to normal
37	Inhibit PB Group 7 activated
38	Inhibit PB Group 7 return to normal

**66** — C

39	Inhibit PB Group 8 activated
40	Inhibit PB Group 8 return to normal
41-44	Future

# P925TS-0 Output Card Event Type Key

EVENT TYPE	DESCRIPTION
64	Alarm event return to normal
65	Subsequent alarm event activated
66	First-up alarm event activated
67	Subsequent alarm event acknowledged
68	First-up alarm event acknowledged
69	Alarm event ringback
70	Configuration change

# P925TS-R Relay Card Event Type Key

EVENT TYPE	DESCRIPTION				
125	Relay event return to normal				
126	Relay event activated				
127	Configuration change				

# 9000TS System Internal Event Type Key

EVENT TYPE	DESCRIPTION			
128	Printer OK			
129	Printer offline			
130	Printer busy			
131	Printer disconnected			
132	Printer no paper			
133	Printer unknown state			
134	Printer log OK			
135	Printer log full			
136	Modbus log OK			
137	Modbus log full			
138	Raw log OK			
139	Raw log full			
140	Sync OK			
141	Sync fail			
142	Power OK			
143	Power fail			
144	Input card found			

145	Input card missing
146	Output card found
147	Output card missing
148	Relay card found
149	Relay card missing

0-

68 —

# **SECTION 18 - PORT 1 SERIAL COMMUNICATIONS**

#### Port 1 Format.

PROTOCOL	RS	BAUD RATE	START BIT	PARITY BIT	STOP BIT
RTK AMS	RS485	38400	1	EVEN	1
Modbus RTU	RS485	38400	1	EVEN	1
Modbus RTU	RS485	9600	1	NO	1

## **AMS Time Stamped Event Protocol**

Refer to RTK Instruments for technical assistance

#### **Modbus RTU Protocol**

RTU tables. Each character represents 8 bit binary data in hexadecimal

format.

**Y** represents a character with more than one possible value.

**TIME** represents elapsed time of 3 ½ characters min.

## Read Inputs Request - Master

START	SYSTEM ADDR	FUNC	START ADDR HI	START ADDR LO	NO. OF INPUTS HI	NO. OF INPUTS LO	LRC ERROR CHECK	STOP
TIME	Y	0x01	Y	Y	Y	Y	YY	TIME

## **System address**

Range is 0x00 (0) to 0x0A (10). Default is 0x00.

### Start address HI/LO word

Start address 0x00 will contain data for inputs 1 to 16. Start address 0x01 will contain data for inputs 17 to 32.

Etc.

## No of inputs HI/LO word

Maximum allowable number of channels to read with single message is 2000.

## Read Inputs Response – SYS9000TS Slave

START	ADDRESS FUNCTIO			ED PER 16 REQUESTED	LRC ERROR	STOP
STAIN	ADDICESS	1 one non	DATA HI	DATA LO	CHECK	3131
TIME	Y	0x01	Y	Y	YY	TIME

## **System address**

Range is 0x00 (0) to 0x0A (10). Default is 0x00.

#### Data HI/LO word

First data HI/LO word contains data for inputs 1 to 16.

Bit 0 = Input 1.

Bit 15 = Input 16.

Second data HI/LO word contains data for inputs 17 to 32.

Bit 0 = Input 17.

Bit 15 = Input 32.

Etc.

## <u>Write Single Request/Response – Master and SYS9000TS Slave</u>

Master write request and SYS9000TS slave write response are the same.

START	SYSTEM ADDR	FUNC	START ADDR HI	START ADDR LO	DATA HI	DATA LO	LRC ERROR CHECK	STOP
TIME	Y	0x05	Y	Y	Y	Υ	YY	TIME

## **System address**

Range is 0x00 (0) to 0x0A (10). Default is 0x00.

#### Start address word HI/LO word

Start address 0x00 (0) write input 1 on card 0.

Start address 0x01 (1) write input 2 on card 0.

Start address 0x10 (16) write input 1 on card 1.

Start address 0x11 (17) write input 2 on card 1.

Etc.

#### Data HI/LO word

Set Input abnormal: Data HI = 0xFF, Data LO = 0x00. Set Input normal: Data HI = 0x00, Data LO = 0x00.

## Write Multiple Request - Master

START	SYSTEM ADDR	FUNC	START ADDR HI	START ADDR LO	NUM INPUTS HI	NUM INPUTS LO	BYTE COUNT <b>N</b>	DATA BYTES	LRC ERROR CHECK	STOP
TIME	Υ	0x0F	Υ	Υ	Υ	Υ	Υ	Y * <b>N</b>	YY	TIME

#### System address

Range is 0x00 (0) to 0x0A (10). Default is 0x00.

#### Start address word HI/LO word

Start address 0x00 (0) start write at input 1 card 0.

Start address 0x01 (1) start write at input 2 card 0.

Start address 0x10 (16) start write at input 1 card 1.

Start address 0x11 (17) start write at input 2 card 1.

Etc.

70 ———

Range is 0x0000 (0) to 0x0030 (48). (Number of inputs to write with single message)

## **Byte Count**

Num inputs = 0 then number of data bytes ( $\mathbf{N}$ ) = 0. Num inputs = 1 to 8 then number of data bytes ( $\mathbf{N}$ ) = 1 Num inputs = 9 to 16 then number of data bytes ( $\mathbf{N}$ ) = 2 Num inputs = 17 to 24 then number of data bytes ( $\mathbf{N}$ ) = 3 Etc.

## Data Bytes

Each bit in a data byte represents an input.

Set Input abnormal: Data bit = HI. Set Input normal: Data bit = LO.

## Write Multiple Response - Slave

START	SYSTEM ADDR	FUNC	START ADDR HI	START ADDR LO	NUM INPUTS HI	NUM INPUTS LO	LRC ERROR CHECK	STOP
TIME	Υ	0x0F	Y	Y	Υ	Y	YY	TIME

#### System address

Range is 0x00 (0) to 0x0A (10). Default is 0x00.

### Start address HI/LO word

Same as original request.

#### Number inputs HI/LO word

Same as original request.

## Exception Response – SYS9000TS Slave

SYS9000TS slave response to invalid requests.

START	FUNCTION	SYSTEM ADDR	EXCEPTION CODE	LRC ERROR CHECK	STOP
TIME	Y	Y	Y	YY	TIME

## **System address**

Range is 0x00 (0) to 0x0A (10). Default is 0x00.

#### **Function**

Invalid read request function 0x01 = 0x81. Invalid write request function 0x05 = 0x85.

Invalid write request function 0x0F = 0x8F.

#### **Exception Codes**

Illegal data address = 0x02. Illegal data value = 0x03. Busy = 0x06.

## SECTION 19 - PORT 2 SERIAL COMMUNICATION

#### Port 2 Format.

PROTOCOL	RS	BAUD RATE	START BIT	PARITY BIT	STOP BIT
Prog Only	RS232	38400	1	EVEN	1
Prog & Modbus	RS232	38400	1	EVEN	1

## **Modbus RTU Protocol**

RTU tables. Each character represents 8 bit binary data in hexadecimal

format.

**Y** represents a character with more than one possible value.

**TIME** represents elapsed time of 3 ½ characters min.

## Read Inputs Request – Master

START	SYSTEM ADDR	FUNC	START ADDR HI	START ADDR LO	NO. OF INPUTS HI	NO. OF INPUTS LO	LRC ERROR CHECK	STOP
TIME	Y	1	Υ	Υ	Υ	Υ	YY	TIME

#### **System address**

Range is 0x00 (0) to 0x0A (10). Default is 0x00.

## Start address HI/LO word

Start address 0x00 will contain data for inputs 1 to 16.

Start address 0x01 will contain data for inputs 17 to 32. Etc.

## No of inputs HI/LO word

Maximum allowable number of channels to read with single message is 2000.

## Read Inputs Response - SYS9000TS Slave

START	ADDRESS	FUNCTION -		ED PER 16 REQUESTED	LRC ERROR	STOP
OTAKI	START ADDRESS	TONOTION	DATA HI	DATA LO	CHECK	
TIME	Y	1	Y	Y	YY	TIME

## System address

Range is 0x00 (0) to 0x0A (10). Default is 0x00.

## Data HI/LO word

First data HI/LO word contains data for inputs 1 to 16.

Bit 0 = Input 1.

Bit 15 = Input 16.

Second data HI/LO word contains data for inputs 17 to 32.

Bit 0 = Input 17.

Bit 15 = Input 32.

Etc.

### Write Request/Response - Master and SYS9000TS Slave

Master write request and SYS9000TS slave write response are the same.

START	SYSTEM ADDR	FUNC	START ADDR HI	START ADDR LO	DATA HI	DATA LO	LRC ERROR CHECK	STOP
TIME	Υ	5	Υ	Υ	Υ	Υ	YY	TIME

#### **System address**

Range is 0x00 (0) to 0x0A (10). Default is 0x00.

## Start address word HI/LO word

Start address 0x00 (0) write input 1 on card 0.

Start address 0x01 (1) write input 2 on card 0.

Start address 0x10 (16) write input 1 on card 1.

Start address 0x11 (17) write input 2 on card 1.

Etc.

## Data HI/LO word

Set Input abnormal: Data HI = 0xFF, Data LO = 0x00. Set Input normal: Data HI = 0x00, Data LO = 0x00.

#### Exception Response – SYS9000TS Slave

SYS9000TS slave response to invalid requests.

START	FUNCTION	SYSTEM ADDR	EXCEPTION CODE	LRC ERROR CHECK	STOP
TIME	Y	Y	Y	YY	TIME

## System address

Range is 0x00 (0) to 0x0A (10). Default is 0x00.

## **Function**

Invalid read request function 0x01 = 0x81.

Invalid write request function 0x05 = 0x85.

## **Exception Codes**

Illegal data address = 0x02.

Illegal data value = 0x03.

Busy = 0x06.

# **SECTION 20 – PORT 3 SERIAL COMMUNICATION**

#### Port 3 Format.

PROTOCOL	RS	BAUD RATE	START BIT	PARITY	STOP BIT
Wharton Format 1	RS232	19200	1	EVEN	1
Time Sync Protocol					
Hopf Date & Time	RS232	19200	1	EVEN	1
Sync Protocol					

# **Wharton Protocol**

Refer to manufacturers manual or RTK Instruments for additional information.

## **Hopf Protocol**

Refer to manufacturers manual or RTK Instruments for additional information.

74 ------

# **SECTION 21 – SPARE PARTS LIST**

PART NO	DESCRIPTION
P925TS-RK	Base Rack
P925TS-RK-ETN	Expansion Rack
P925TS-I	16 Channel Input Card
P925TS-O	16 Channel Output Card
P925TS-R	16 Channel Relay Card
P925TS-X	Interface Card
P925TS-BL	Blanking Plate
P925TS-CABLE-1	1 metre Ribbon Cable for interconnecting Chassis
	(standard length)
FU-1A-003	1A Signal Supply Fuse
FU-5A-005	5A Logic Fuse

## SECTION 22 - SERVICING

#### **Module Removal**

9000TS Systems can be constructed using a combination of 16 channel input, output and relay cards as required.

## **P925TS-I Input Cards**

Each card type is universal in application and can therefore be exchanged with any other card in the system.

However, before a card is relocated the following points should be considered.

- Card address setting:- Each card within the rack has been factory set to a
  unique address to allow inter-card and system wide communication therefore
  it is important to note the address setting of any card before any changes are
  made. Full details of address setting are provided within this manual
- Automatic configuration:- The 9000TS System is designed to allow hotswapping of cards and the interface card will automatically detect the introduction of a new card and the configuration will be automatically updated to the same settings as the original card.
- Signal supply voltage level:- Standard systems use +24VDC supplied via the
  alarm rack for use as a signal supply voltage. In certain applications higher
  voltage inputs may be required and therefore each channel is equipped with a 3
  way header and 2 way shorting bar to allow the user to select either the
  standard 24VAC/DC setting or the optional 125VAC/DC setting. Additional
  options exist for 48VAC/DC and 250VAC/DC versions.

#### **P925TS-O Output Cards**

Each card type is universal in application and can therefore be exchanged with any other card in the system.

However, before a card is relocated the following points should be considered.

Card address setting:- Each card within the rack has been factory set to a
unique address to allow inter-card and system wide communication – therefore
it is important to note the address setting of any card before any changes are
made. Full details of address setting are provided within this manual

## P925TS-R Relay Cards

Each card type is universal in application and can therefore be exchanged with any other card in the system.

However, before a card is relocated the following points should be considered.

- Card address setting:- Each card within the rack has been factory set to a
  unique address to allow inter-card and system wide communication therefore
  it is important to note the address setting of any card before any changes are
  made. Full details of address setting are provided within this manual
- Coil state:- Each relay can be set to operate from a normally energised or normally de-energised condition – please ensure any new card is set to the same configuration.
- Contact state:- The contact state of each relay can be set to normally open or normally closed

#### **P925TS-X Interface Cards**

- Card switch settings:- In the unlikely event of failure of the interface card the
  user would need to check that the new card has all of the jumpers set to same
  position as the original card.
- **Software configuration:** Once the card has been installed the user would need to down-load the original configuration from a suitable PC.

\_\_\_\_\_ 77

## SECTION 23 - CONTACT

RTK Instruments Limited St James Business Park Knaresborough North Yorkshire HG5 8PJ

Telephone / Fax Number List

Telephone: 0044 (0) 1423 580500 Fax: 0044 (0) 1423 580501

www.rtkinstruments.com

# Procedures for Factory Repair and Return Warranty

Please refer to the RMA Form on the following page which we request is copied to allow the user to complete the details to request a Returns Materials Authorisation Number.

Once the form has been received by RTK an RMA number will be advised and we request that this number is used on any corresponding paperwork / packing lists.

RTK kindly request that all goods are adequately packed and note that we cannot be held responsible for any transit damage caused by inadequate packing.

78 ————

## RMA FORM

RTK Instruments Limited St James Business Park, Knaresborough, North Yorkshire, England. HG5 8PJ Telephone: +44 (0)1423 580500 Facsimile: +44 (0)1423 580501 Web: www.rtkinstruments.com Email: enquiry@ rtkinstruments.com



## Advance Replacement Tracking No RMA\*\*\*\*

To request advance replacements for parts that have been reported faulty during the warranty period please complete the details below.

Customer	
Address	
Contact	
Telephone No	
Fax No	

## Items to be Returned

Qty	Part No.	Serial No.	Reported Fault

Note: If the replacement item is different this will be shown on the related sales Order

#### RTK Commitment

As part of the ongoing service and support to our customers we agree to supply Advance Replacements on the basis that our instruments are used as a critical part of plant control and instrumentation and also in many safety critical applications.

## Agreement from the client

As part of the agreement to supply parts as Advance Replacements we also need certain limited commitments from the customer as follows: -

- 1. The original parts shall be returned, within 30 days of despatch of the advance replacements, to allow our QA / Test department to investigate the reason of failure. If the goods are not received within this period then the user agrees to pay for the advance replacements (and related carriage) in full.
- 2. If the failure is found to be caused by RTK workmanship or component failure there will be no charge incurred for the materials or the ongoing carriage.
- 3. If the returned goods are found to have been damaged by incorrect operation or misuse a charge will be incurred to cover the costs of repair, recalibration and carriage costs.
- 4. If the returned goods are found to have no faults the user agrees to pay a handling, inspection, re-test and carriage charge.

Customer Authorisation Signature:
Name:
FAX Back to +44 (0)1423 580501